# National Bullers HARDWAFE

24

NATIONAL MANUFACTURING COMPANY

> STERLING ILLINOIS



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# National IBUILIDERS' IHARIDWARE

CATALOG No. 24



NATIONAL MANUFACTURING COMPANY

\* \* STERLING \* ILLINOIS \* \*



As viewed from the city



As viewed from Rock River

# Method of Distribution

Since its organization in 1901, it has been the policy of this Company to sell its product through the retail dealers. By this sales method we have been able to give our customers a better quality of goods, prompt shipment of goods as ordered without substitution, and cooperation in advertising and selling them.

The size and variety of our stock enable the dealer to make up an order of a size sufficient to weigh 200 pounds or more, and thus secure the benefit of our liberal freight allowance.

The original and convenient methods used in packing our goods, as described on page 5 of this catalog, bring the goods to you in good condition, and save time for both clerks and customers.

#### Quality of Goods

In the construction of our goods only the best grades of material are used. Our machines are of the latest design. Our workmen are expert. With our careful method of inspection a perfect product is assured.

#### New Goods

Since the publication of our last catalog, we have added to the National line the following new goods:

No. 834 Barrel Bolts No. 460 Semi-Coneealed Hinge Strap and Bolt Hinges No. 460A<sup>15</sup>/<sub>32</sub> Semi-Concealed Hinge No. 706 Cabinet Door Latch No. 460A 3/4 Semi-Concealed Hinge No. 707 Cabinet Door Latch No. 460B3/8 Semi-Conecaled Hinge No. 760R Cabinet Door Set No. 460C½ Semi-Concealed Hinge No. 760S Cabinet Door Set No. 770R Cabinet Door Set No. 460Z3/4 Semi-Concealed Hinge No. 770S Cabinet Door Set No. 460R Ornamental Hinge No. 106 Door Pull No. 460S Ornamental Hinge No. 107 Drawer Pull No. 471 Semi-Concealed Hinge

#### Service

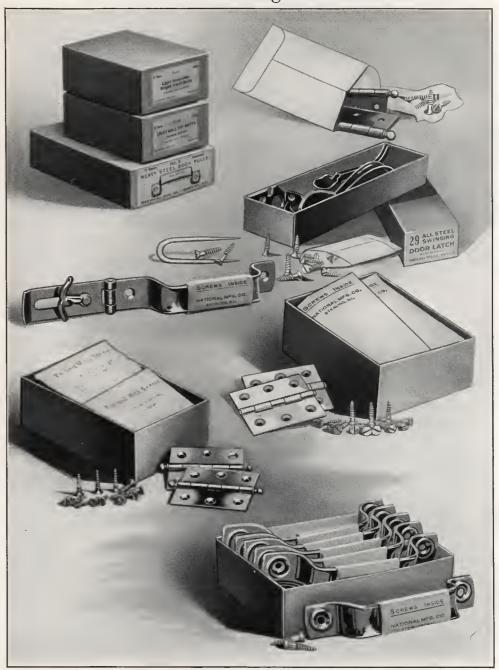
A complete stock of all the goods illustrated herein is carried at all times, and orders will be filled promptly. It is our policy to ship all mail orders the same day they are received.

#### Prices and Terms

A complete net price-list applying to this catalog will be gladly mailed upon request. Inquiries for further detailed information concerning our goods will be cheerfully responded to.

February 1, 1939

# Method of Packing with Screws



(See opposite page.)

# Time-Saving Methods of Packing

Every hardware dealer who is interested in keeping down the expense of handling goods, and every one of his clerks, will appreciate National methods of packing goods.

All the smaller sizes of Butts and Hinges are packed one pair in an envelope with screws, one dozen pairs in a box. The larger sizes are packed one pair in a box, with screws. This applies not only to plated finishes, but also to Japan and Bright Steel. All cartons containing one-half and one dozen pairs of Butts or Hinges are sealed with gummed tape. Cartons containing one pair of Butts and Hinges are not taped, but are tied six pairs in a bundle. A glance will tell whether a carton or package has been opened or not. This method saves the time required to count screws, the loss from careless counting and the dealer's and the customer's time. Time in invoicing also is saved, as broken packages can be "spotted" at a glance.

#### Sherardizing

In this process of rust-proofing, the parts—after being thoroughly cleansed—are put into a large steel drum, with zinc dust. Then the drum is securely closed, put into an oven, and heated to about 700 degrees. When the parts are heated to this temperature, the molecules of the steel become active and the zinc dust penetrates into the skin of the steel and forms a zinc-iron alloy or, in other words, becomes part of it.

Sherardizing can not peel off or crack and will last for years. It affords an excellent surface for painting.

The goods we furnish in this finish are so indicated in the following pages.

#### Hot Galvanizing

Many of the items in the line, as indicated in the following pages, are also furnished in Hot Galvanized finish.

#### **Cadmium Plating**

Many items in the line can be furnished in this finish. Can also be used as a base for other plated finishes.

# No. 42 Trolley Door Hanger



Back view No. 42 Hanger



Front view No. 42 Hanger

Page 6

For use with No. 41 Trolley Rail.

For doors weighing from 400 to 1000 pounds.

Wheels are pressed steel, 3 inches in diameter, and have large roller bearings. Drop strap is heavy-gauge steel and is adjustable for doors up to 3 inches thick. Both lateral and vertical adjustments.

Also used for heavy accordion doors. (See page 21.)

Finish: Japanned or Hot Galvanized.

Packed one pair in a box with bolts for attaching.

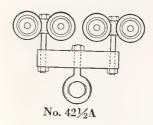
Weight, per dozen pairs, 158½ pounds.

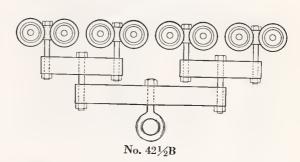
No. 42½ Trolley
With Eye Bolt



For use with No. 41 Trolley Rail as an overhead carrier. Packed with one pair end-caps.

Weight, each, 33/4 pounds.





Special Trolleys for heavy loads can be furnished as illustrated. Also other combinations may be had. Prices on request.

# No. 41 Trolley Rail



Full-size sectional view No. 41 Trolley Rail

For use with No. 42 Trolley Door Hanger. Made of heavy-gauge steel, carefully formed to give an even, perfect tread for the hanger wheels.

Brackets for this rail are: F-41, G-41, H-41, HS-41, J-41, K-41 and KS-41 (see page 9).

No. 41-14 for doors weighing up to 600 pounds. Brackets spaced 24 inches apart.

No. 41-12 for doors weighing up to 1000 pounds. For doors up to 800 pounds, space brackets 18 inches apart; up to 1000 pounds, 12 inches apart.

Finish: Japanned or Hot Galvanized.

Made in 6-, 8- and 10-foot lengths.

Weight, per hundred feet, No. 41-14, 295 pounds; No. 41-12, 425 pounds.

Page 8

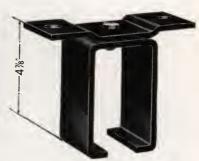
# Brackets for No. 41 Trolley Rail



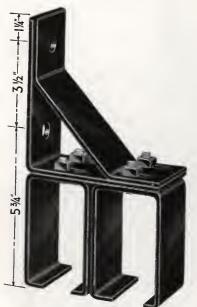
F-41 Bracket
Weight with ½ x 3-inch
lag-screws,
2½ pounds each.



G-41 Joint Splice Bracket Weight with ½x3-inch lag-screws, 2½ pounds each.

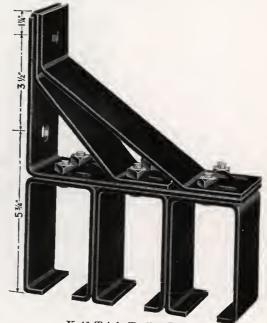


J-41 Ceiling Bracket Weight with 5% x 3-inch lag-screws, 3¾ pounds each.



H-41 Double Trolley Bracket HS-41—Same as above with set-screws

Weight with ½ x 3-inch lag-screws, 7 pounds each.



K-41 Triple Trolley Bracket KS-41—Same as above with set-screws

Weight with 5% x 3-inch lag-screws, 1034 pounds each.

# No. 50B Trolley Door Hanger Set



No. 50 Trolley Hanger

For use with No. 51 Trolley Rail.

The wheels are of pressed steel, 21/8 inches in diameter, and have large roller bearings.

The drop strap is made of heavy-gauge steel, very deeply embossed, making it extremely rigid.

The connecting bolt is of automobile steel, having a fifty per cent greater tensile strength than common bolt stock.

Page 10

# No. 50B Trolley Door Hanger Set

The connecting bolt is so attached to the truck as to provide an equalizing device so that equal weight is

carried on each of the four wheels.

The hanger has both lateral and vertical adjustments, which are unusually simple to operate, with wrench which is furnished with hanger.

All hangers are adjusted for two-inch doors when assembled.



F-51 Bracket



G-51 Joint Splice Bracket

Finish: Japanned or Hot Galvanized.

Packed one pair in a box with bolts for attaching, two end caps, two F-51 Brackets and one G-51 Joint Splice Bracket, with lagscrews. Packed one dozen scts in a case. Weight, per dozen sets, 110 pounds.

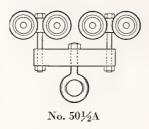
No. 50 Hangers are packed one pair in a box with two end caps and bolts for attaching. One dozen pairs in a case. Weight, per dozen pairs, 78 pounds.

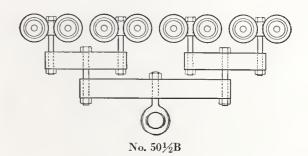
No. 50½ Trolley
With Eye Bolt



For use with No. 51 Trolley Rail as an overhead carrier. Packed with one pair end-caps.

Weight, each, 1¾ pounds.





Special Trolleys for heavy loads can be furnished as illustrated.

Also other combinations may be had. Prices on request.

# No. 52 Trolley Door Hanger

Flexible and Adjustable (Patented)

Incorporates all the splendid features of the No. 50 Trolley Hanger. The same wheels, truck, and large bearings. In addition, it has a new and exclusive type of flexible hinge-joint. When the door is hanging in its normal position, the hanger is absolutely rigid; should anything bump against the door, the flexible joint allows it to swing out. Vertical and lateral adjustments.

For use with No. 51 Trolley Rail.

Finish: Japanned or Hot Galvanized.

Packed one pair in a box with two end-caps and bolts for attaching.

One dozen pairs in a case.

Weight, per dozen pairs, 80 pounds.

No. 52B packed one pair in a box with bolts for attaching, two end-caps,



No. 52 Trolley Hanger

two F-51 Brackets and one G-51 Joint Splice Bracket, with lag-screws.

One dozen pairs in a case. Weight, per dozen pairs, 112 pounds.

## No. 54B Trolley Door Hanger Set



No. 54 Trolley Hanger

For use with No. 51 Trolley Rail.

The Hanger has the same wheels, truck and large bearings as the No. 50 Trolley Hanger. The double drop strap is slightly embossed for additional strength.

Vertical and lateral adjustments.

Finish: Japanned or Hot Galvanized.

Packed one pair in a box with two F-51 brackets and

one G-51 joint splice bracket, two end-caps and sufficient  $1\frac{1}{2}$ x 14 serews for attaching Hangers to door.

Packed one dozen pairs in a case.

Weight, per dozen pairs, 118 pounds.

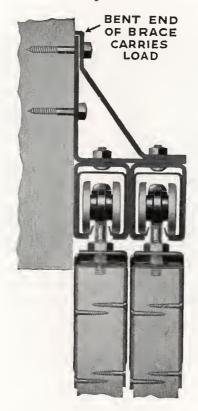


G-51 Joint Splice Bracket (Patented)

F-51 Bracket

# No. 54 Trolley Door Hanger

For doors to pass each other



Specially designed for use on sliding doors that pass each other, using No. 51 Trolley Rail.

The Hanger has roller bearings, vertical and lateral adjustments and double drop strap, slightly embossed for additional strength.

Doors can be hung close together, as screw heads are flush with drop strap.

Finish: Japanned or Hot Galvanized.

Packed one pair in a box with screws for attaching and two end-caps.

Weight, per dozen pairs, 81 pounds.



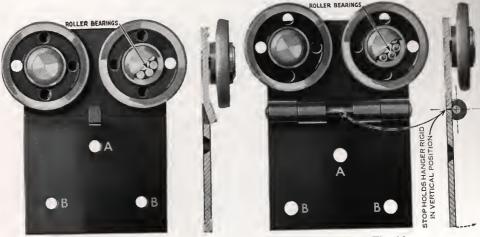
No. 54 Trolley Hanger

Page 15

# Trolley Door Hangers

(Patented)

For very light doors to pass each other



No. 56 Rigid

No. 57 Flexible

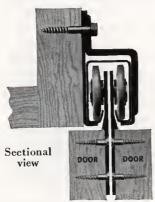
First, drive center screw "A" while door is on ground. Hang door in rail, permitting all wheels to settle on rail, insuring equal distribution of load to each wheel. Then drive screws "B."

#### No. 56 Rigid

Specially designed for use with No. 51 Trolley Rail (see page 18) and No.  $51\frac{1}{2}$  Trolley Rail (see page 17) and light-weight doors.

#### No. 57 Flexible

Construction same as No. 56 Hanger, except it has flexible hinge joint with stop to hold hanger rigid in vertical position.



Page 16

Finish: Japanned or Hot Galvanized.

Packed one pair in a box with screws for attaching. Two dozen pairs in a case.

No. 56—Weight, per dozen pairs, 30 pounds.

No. 57—Weight, per dozen pairs, 35 pounds.

# No. 51½ Single Trolley Rail



Sectional view showing No. 56 Trolley Hanger



View showing dovetailed joint

A single Trolley Rail for light-weight doors. For use with Nos. 56 and 57 Trolley Hangers. (See page 16.)

Made of 16-gauge steel with screw-holes for attaching one foot apart. No brackets required.

End caps are packed with the rail. Screws for attaching the rail are not furnished.

Made in 6-, 8- and 10-foot lengths only. Eight pieces of a length in a bundle.

Weight, per hundred feet, 118 pounds.

# No. 51 Trolley Rail



For use with Nos. 50, 52 and 54 Trolley Garage and Barn Door Hanger Scts.

Made of heavy-gauge steel. Carefully formed to give an even, perfect tread for the hanger wheels.

Made in 4-, 6-, 7-, 8-, 9- and 10-foot lengths. Packed four pieces of a length in a bundle.



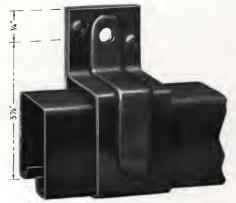
Sectional view of Rail, full size

No. 51-16 for doors up to 300 pounds. Space brackets 24 inches apart. No. 51-14 for doors up to 400 pounds. Space brackets 18 inches apart.

Finish: Japanned or Hot Galvanized.

Weight, per hundred feet, No. 51-16, 172 pounds; No. 51-14, 205 pounds.

## No. 51 Trolley Rail Brackets



F-51 Bracket

No. F-51 Brackets are used to hang the rail, being placed two feet apart.

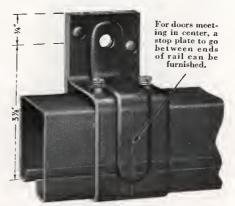
Finish: Japanned or Hot Galvanized.

Packed twenty-five in a box, with 3/8 x 2-inch lag-screws.

Weight, 21 pounds.

This joint splice bracket provides a positive method of firmly fastening the No. 51 rail sections into one continuous length.

On each side of the embossing, at the top of the bracket, there is a locking screw which enters slotted holes in end of rail. The screws are tapered and when inserted will press the rail firmly against bottom of the bracket, pulling the two lengths of rail together and holding them securely in position.



G-51 Joint Splice Bracket (Patented)

These brackets can also be used with rail not provided with holes for serews. The points of the serews are sharp and will make a sufficient indentation to hold the sections securely.

Finish: Japanned or Hot Galvanized.

Packed twenty-five in a box, with 3/8 x 2-inch lag-serews.

Weight, 22 pounds.

# No. 51 Trolley Rail Brackets



H-51 Double Trolley Bracket

For use on construction where doors are hung to pass each other, using No. 51 Trolley Rail.

The brackets for the rail are attached to the extension arm with carriage bolts which hold them firmly in position. They can be adjusted either in or out by simply loosening the nut. The bolts cannot turn in the bracket arm, as they have a square shoulder.

As two runs of rail side by side must have very strong support, the outside extension brace is made so the bend comes very close to the nut in the outside bracket. This construction gives the utmost strength.

Finish: Japanned or Hot Galvanized.

No. H-51—Packed 10 in a box, with two ½x2-inch lag-screws.

Weight, 3 pounds each.

No. HS-51—Has set-screws for joining two sections of rail.

No. K-51—A triplicate bracket for three parallel runs of rail.

Weight, with lag-screws, 4½ pounds each.

No. KS-51—Triplicate joint splice bracket.

Weight, with lag-screws, 4½ pounds each.

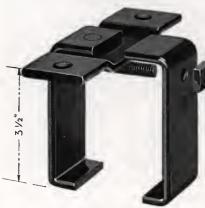
#### Ceiling Brackets

No. J-51—For use on construction where rail is attached to ceiling. Cross bar can be turned to use in two positions as illustrated.

No. JC-51—With split bolt.

No. JS-51—With set-screws for joining two sections of rail.

Finish: Japanned or Hot Galvanized. Furnished with \% x 2-inch lag-screws. Weight, 1\% pounds each.



JC-51 Ceiling Bracket



J-51 Ceiling Bracket

# No. 47 Adjustable Accordion Door Hanger

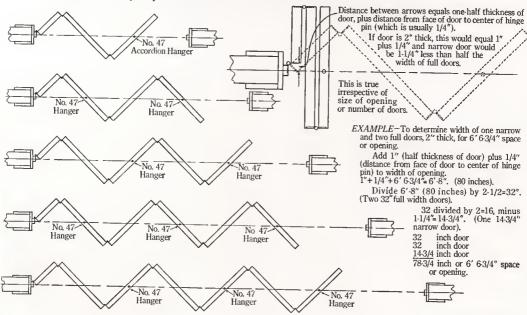


The swivel of hanger is ball-bearing. The same truck is used as with our Trolley Garage and Barn Door Hangers. Used extensively in churches, schools, auditoriums, etc., where a number of doors in an opening are hung in series. Attached to top of door with a heavy flat plate,  $1\frac{3}{8}$  x 5 inches, using six  $2 \times 10$  screws. Plates for thinner doors can be furnished.

The No. 51 Trolley Rail is used in connection with this hanger. The rail is attached directly to the header, holes being drilled in the rail for the screws, when so specified.

The No. 42 Trolley Hanger, page 6, is used for heavy accordion doors.

A special wrench is furnished for adjusting the hanger. Packed two in a box with screws. Weight, two only, 5 pounds.



# No. 47½ Adjustable Accordion Door Hanger

Single Wheel



The construction is the same as the No. 47 Accordion Door Hanger (see page 21), except that single truck is used and two small rollers to reduce the friction on rail.

For use with No. 51 Trolley Rail, when a hanger is used on each door in an opening.

Packed two in a box, with screws and a special wrench.

Weight, two only, 3½ pounds.

# No. 67 Storm-Proof Door Hanger



This Hanger is made especially for heavy doors weighing up to 700 pounds.

It is a double-truck Hanger with an equalizing-pin in each truck. A heavy steel plate is furnished which is attached to the door. The suspension bolt passes through the door and plate and through the drop plate of the Hanger. A special washer on the suspension bolt prevents the Hanger from binding against the door plate and permits a free movement of the door and Hanger.

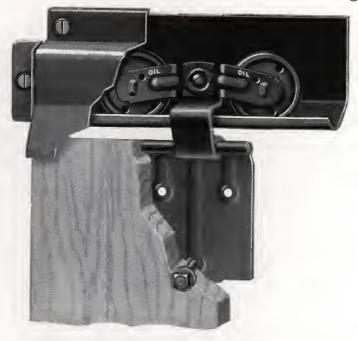
The weight of the door is distributed over a longer section of rail and greater carrying capacity is the result.

An extra heavy Storm-Proof Rail is furnished for use with these Hangers.

Packed one pair in a box, with all necessary bolts for the Hangers, lag-screws, and end-caps for the rail.

Weight, per pair, 16 pounds.

# No. 55 Storm-Proof Junior Door Hanger



The No. 55 Storm-Proof Junior Hanger is designed for use on small barn doors, inside stable doors, shed doors and garage doors, where the heavy standard type of barn door equipment is not necessary.

All the exclusive features used in the "Big 4" and Nos. 66, 77 and 88 Storm-Proof Hangers are found in No. 55 Storm-Proof Junior.

Each hanger has two wheels, in tandem, with anti-friction-steel roller bearings.

No great care is required in attaching the hangers to the doors as the equalizing-pin in the center of the wheel-truck insures even distribution of the load to each wheel.

It is both a rigid and a flexible hanger. When the door hangs straight down, there is no vibration in the hanger, but the hinged joint allows it to swing out should anything bump against the door.

Oil holes in the cover and truck straps are provided.

It is fastened to but one side of the door, which makes it much easier to attach than the clevis-style hanger.

Finish: Japanned or Hot Galvanized.

These hangers are packed one pair in a box, with bolts for attaching the hangers to the doors, also screws for hanging the rail, and end caps.

Packed one dozen pairs in a case.

Weight, per dozen pairs, 54 pounds.

#### Storm-Proof Junior Rail

In principle and design, the No. 55 Storm-Proof Junior Rail is identical with Storm-Proof Rail. The only difference is in the size and weight.

It is storm-proof and bird-proof; it shields the top of the door from snow, rain and wind. As compared to other Junior type barn door rails this is a distinctive feature in the National No. 55 Junior.

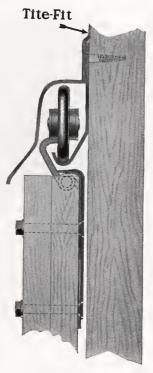
It fits closely against the building.

No brackets are required, as the rail itself forms a continuous bracket.

The rail is exceedingly strong and will support all the weight the hangers will carry.

The rail joints are dovetailed, forming the sections in practically a one-piece rail. No splice covers necessary.

The cover can be removed at any time for painting inside of rail.



Sectional view

The smaller holes at each end of the tread-part are for use in nailing the rail into position until the screws can be inserted, as clearly illustrated in directions packed with each pair of hangers. A great convenience.

Two pieces of a length, both cover and rail, are packed in a bundle. The parts nest compactly together, and consequently occupy less than one-half the space in the store room of any other enclosed rail.

The holes for screws are one foot apart.

11/4 x 14 screws are furnished to secure rail to building.

Finish: Japanned or Hot Galvanized.

Storm-Proof Junior Rail is packed for shipment in the same manner as is Storm-Proof Rail. For method of packing, see page 31.

Made in 4-, 6-, 8- and 10-foot lengths. Weight, per hundred feet, 172 pounds.

# No. 66 Rigid Storm-Proof Door Hanger



This Hanger is very simple in construction, is made of heavy-gauge steel and has great carrying capacity.

Each Hanger has two wheels, in tandem, with anti-friction-steel roller bearings. That part of the wheel which rolls on the rail is the same diameter in the Storm-Proof Hangers as in the "Big 4" Hangers.

No great care is required to attach Hangers to the door, as the equalizing-pin in the center of the wheel-truck insures even distribution of load to each wheel.

The same carcful process of manufacture is used as with the "Big 4" Hangers, insuring a light-running bearing free from japan. Oil-holes for the bearings are also provided.

Finish: Japanned or Hot Galvanized.

These Hangers are packed one pair in a box, with bolts for attaching the Hangers to the door; also lag-screws and end-stops for the rail. Each box contains also a set of illustrated directions for attaching the Hangers and rail. A socket wrench for lag-screws and bolts is packed with every two pairs of Hangers.

Packed one dozen pairs in a case. Weight, per dozen pairs, 88 pounds.

# No. 77 Flexible Storm-Proof Door Hanger

(Patented)



The No. 77 Storm-Proof Hanger incorporates all the excellent features of the No. 66 Storm-Proof Hanger, and in addition it has the flexible hinge-joint. When the door hangs straight down, there is no vibration in the Hanger, but the hinged joint allows it to swing out should anything bump against the door. This feature places this Hanger in a class with the "Big 4" and makes it popular with the trade.

The connecting-strap and drop-strap are heavily embossed, increasing the already great strength of the Hanger. The method of attaching connecting-strap to truck permits the free action of the equalizing-pin, and holds the truck firmly in an upright position. The steel used in drop-strap and connecting-strap is  $\frac{3}{16}$  inch thick.

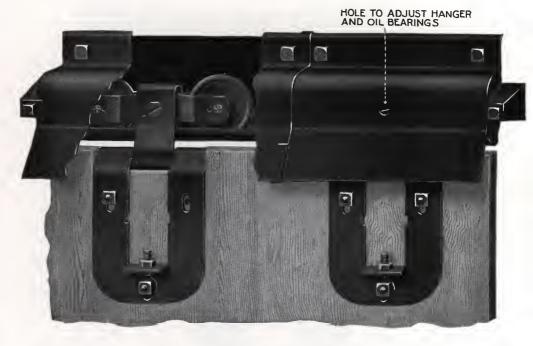
Oil-holes for bearings are also provided.

Finish: Japanned or Hot Galvanized.

Packed one pair in a box, with bolts for attaching the Hangers to door; also lag-screws and end-stops for the rail. Each box contains also a set of illustrated directions for attaching the Hangers and rail. A socket wrench for lag-screws and bolts is packed with every two pairs of Hangers.

Packed one dozen pairs in a case. Weight, per dozen pairs, 93 pounds.

# No. 88 Adjustable Storm-Proof Door Hanger



The Adjustable Storm-Proof Hanger illustrated is used in connection with Storm-Proof Rail. It has two adjustment features, vertical and lateral. The adjustment construction is very simple and easily operated.

Another distinctive feature of this construction is that the door is carried closer to the rail than with any other adjustable hanger we know of.

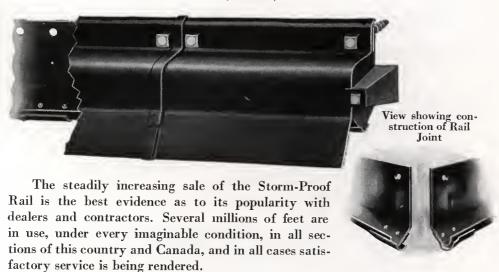
Finish: Japanned or Hot Galvanized.

The Hangers are packed one pair in a box, with bolts for attaching the Hangers to the door; also lag-screws and end-caps for the rail. Each box contains also a set of illustrated directions for attaching the Hangers and rail. A socket wrench for lag-screws and bolts is packed with every two pairs of Hangers.

Packed one dozen pairs in a case. Weight, per dozen pairs, 112 pounds.

#### Storm-Proof Rail

(Patented)



This rail is for use with either the No. 66, No. 77 or No. 88 Storm-Proof Hangers.

It fits closely against the building.

It is storm-proof and bird-proof.

No brackets are required, as the rail itself forms a continuous bracket.

The rail is exceedingly strong, and will support all the weight the hangers will carry.

The rail joints are dovetailed, forming the sections in practically a one-piece rail. No splice covers necessary.

The cover can be removed at any time for painting inside of rail.

The smaller holes shown in the illustration are for use in nailing the rail into position until the lag-screws can be inserted, as clearly illustrated in directions packed with each pair of hangers.

The holes for lag-screws are 2 feet apart.

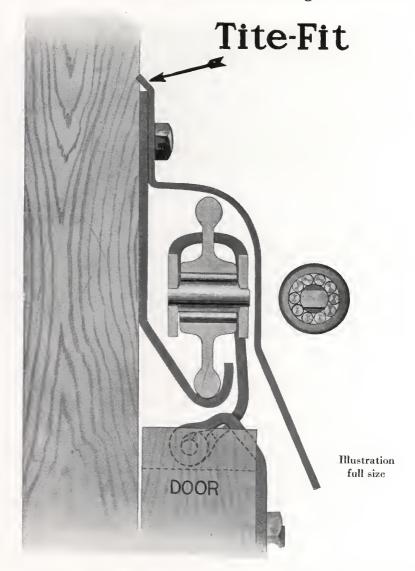
Size of lag-screws furnished to secure rail, 2 x  $\frac{3}{8}$  inches; to secure end-caps in rail,  $3\frac{1}{2}$  x  $\frac{5}{16}$  inches.

Finish: Japanned or Hot Galvanized.

Made in 4-, 6-, 8- and 10-foot lengths, two pieces of a length in a bundle. (For method of packing, see page 31.)

Weight, per hundred feet, 265 pounds.

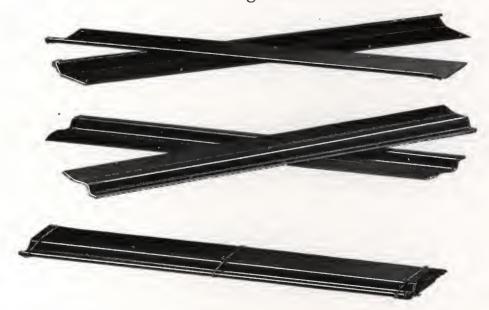
# Sectional View of Storm-Proof Hanger and Rail



This illustration shows very clearly the extra length of the cover. The cover comes down to a point where it fully protects the opening above the top of the door.

Note the "Tite-Fit" Storm-Proof feature at the top, the perfect tread for the wheels and the roller bearings with which each wheel is equipped.

# Method of Packing Storm-Proof Rail



The accompanying illustration shows the method used for packing our Storm-Proof Rail. This method of packing has proved so popular with our customers that it deserves special mention.

Two pieces of a length, both cover and Rail, are packed in a bundle. The parts nest compactly together and consequently occupy less than one-half the space in the store room of any other enclosed Rail.

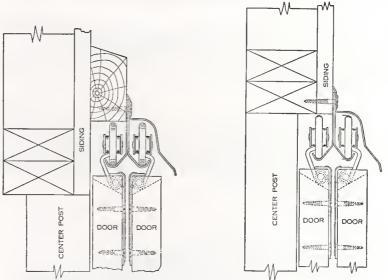
The corners and edges are fully protected and cannot get bent in shipping or handling. The Rail reaches destination in perfect condition.

Many of our dealers say they seldom find it necessary to open a bundle. For a 4-foot opening, a bundle of two pieces, each 4 feet long, is supplied; for a 6-foot opening, a bundle of two pieces, each 6 feet long; for an 8-foot opening, a bundle of two pieces, each 8 feet long; and for a 10-foot opening, a bundle of two pieces, each 10 feet long.

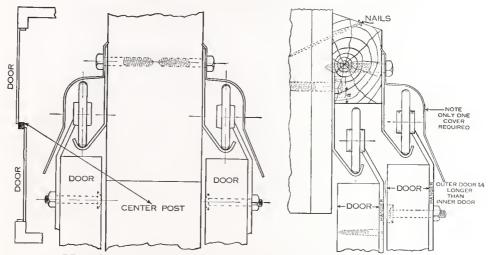
As the most particular part of hanging a door is lining up the track properly on the building, the Rail is made in two pieces, track and cover. The carpenter has only one-half the weight to handle while lining up the Rail, as the cover is not put in place until everything is ready for inserting the lag-screws. The Rail is very easy to handle, as it is flat like a board.

All these features have been adopted only after careful investigation and experiment, and should be taken into consideration when comparing Storm-Proof with other enclosed rails.

# Methods of Hanging Doors to Pass Each Other



No. 55 Storm-Proof Junior Hangers and Rail



No. 66 or No. 77 Storm-Proof Hangers and Rail

The above drawings illustrate interesting and practical methods of hanging doors to pass each other.

No special brackets or equipment are required. Note that on three drawings only one cover is used, reducing the cost quite materially. Full-size drawings will be gladly sent on request.

### Method of Packing Storm-Proof Hangers

Storm-Proof Hangers are packed one pair in a metal-edge box. Each box contains the following:

1 pair Hangers.

2 end-caps for Rail.

Enough 21/4 x 5/6-inch bolts to attach Hangers to door.

- 2 lag-screws,  $3\frac{1}{2}x\frac{5}{6}$  inches, to attach end-caps in Rail.
- 9 lag-screws, 2 x 3/8 inches, to attach Rail to building.

1 card of directions.

Socket wrenches for lag-screws and bolts are also furnished,



one with every two pairs of Hangers. Box containing wrench is distinguished by a special label.

Boxes are neatly labeled and will make an attractive appearance on your shelves.

### Method of Packing "Big 4" Hangers

"Big 4" Hangers are packed one pair in a metal-edge box with 21/4 x 5/6-inch bolts for

attaching the Hangers to the door. Attached to each pair of Hangers is a printed tag giving a list of the articles required to properly equip each door. The list serves as a reminder to the clerk, and will help make sales of the articles listed.

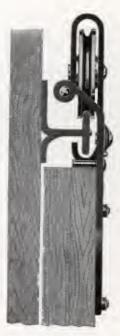
Boxes are neatly labeled and will make an attractive appearance on your shelves.



### "Big 4" Flexible Door Hanger

(Patented)

Anti-Friction-Steel Roller Bearings



Sectional view



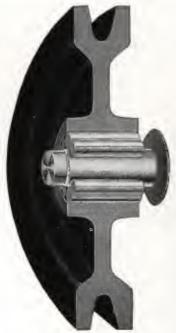
Front view of "Big 4" Hanger

Among all the Barn Door Hangers placed on the market since sliding barn doors have been in use, the "Big 4" stands pre-eminent. Thousands of dozen pairs have been sold and are giving the most satisfactory service under varied conditions in all sections of this country and Canada. No better evidence of its superiority is needed than the long years of satisfactory service it has rendered under every imaginable condition. A customer's best interests are always insured when he is sold "Big 4" Hangers.

The following is a detailed description:

First—The "Big 4" Hanger is built on extremely heavy lines, and in the simplest form of construction. To give greater strength we emboss the hood as shown in the illustration. No complicated parts to get out of order.

Second—The Hanger is made entirely of steel. It is supplied with anti-friction-steel roller bearings, giving a perfectly free motion to the door.



Sectional view of Axle and Bearings

Third—It is both a flexible and a rigid Hanger. When the door is hanging in its normal position, the Hanger is perfectly rigid, there being no vibration as in other flexible hangers. At the same time, if anything should bump against the door, the flexible feature comes into play and the door is allowed to swing out and rise higher than with any other flexible hanger.

Fourth—The Hanger is fastened to but one side of the door, which makes it much easier to attach than the elevis-style hanger.

Fifth—There are three bolt-holes in each Hanger, and when coupled up the door comes closer to the track than with any other hanger.

Sixth—The axle has a shoulder on the end, which prevents the wheel-housing from

being pressed together and binding on the hub of the wheel. The axles and rivets are cadmium-plated, to prevent rust.

Seventh—The wheel and frame are japanned before assembling, and the wheel is reamed out after japanning. This method prevents the japan from getting into the bearings, as it would if the Hanger were dipped after being assembled.

Eighth—The two studs, together with the hook turned under the rail, absolutely prevent the Hanger from jumping the track. The two studs serve also as a guide to attach Hangers to the door.



Packed one dozen pairs in a case. Weight, per dozen pairs, 98 pounds.

# "National" Rigid Barn Door Hanger



The embossed steel frame, with edges turned up, makes it very rigid. The lug turned in under the rail keeps the wheel from getting off, and serves as a guide for putting the Hanger on the door. Fitted with anti-friction-steel roller bearings. Packed one pair in a box, with bolts. One dozen pairs in a case. See page 35 for illustration showing bearings.

Made in two sizes, as follows:

No. 11. Width, 3½ inches. Diameter of wheel, 3½ inches. Weight, per dozen pairs, 64 pounds.

No. 12. Width, 4½ inches. Diameter of wheel, 4¼ inches. Weight, per dozen pairs, 87 pounds.

### "Braced" Rail



11/4 x 3/6 inches. Made in 4-, 6-, 8and 10-foot lengths.

This Rail is used with the "Big 4" and National Hangers.

During the time it has been on the market, millions of feet have been sold and are giving universal satisfaction.

The following are points of superiority:

1

The brackets are the same width and thickness as the Rail itself.

It is braced below, so the screws will hold more than three times as much.

The holes are staggered, so the screws will not go into the same grain of wood.

The brackets are only 12 inches apart and double-riveted, making it very rigid.

Any flat-rail barn door hanger will run on it.

Eight pieces of a length in a bundle. Weight, per hundred feet, 97 pounds.

### No. 88 Storm-Proof Model



The above is a reproduction of No. 88 Storm-Proof Model. The articles on the model are all full size, taken from stock, and consist of one pair of No. 88 Storm-Proof Hangers, a section of Storm-Proof Rail, a "Washburne" Latch and a No. 2 Handle Hinge Hasp.

A model of No. 66 or No. 77 Hangers, similar to above, ean also be furnished.

These models are a big selling help and every dealer should have one.

No. 66 Model weighs 28 pounds. No. 77 Model weighs 28 pounds. No. 88 Model weighs 31 pounds.

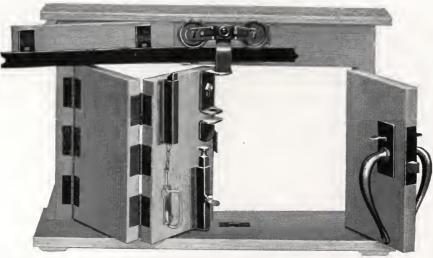
### "Big 4" Model



The above illustration is a reproduction of our "Big 4" Model. It shows the "Big 4" Hanger drilled to show Roller Bearings, Braeed Rail, "Washburne" Lateh and No. 2 Handle Hinge Hasp. The articles on the model itself are all full size, and the model is nieely finished and lettered. Every dealer handling the "Big 4" Hanger should have one.

Weight, 22 pounds.

# No. 806 Garage Door Set Model

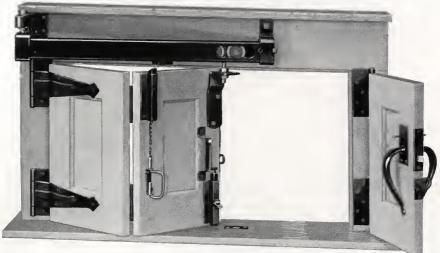


One of these models should be on display wherever these sets are in stock. It affords an excellent and practical method of demonstrating the superior features of these sets.

A similar model of the No. 805 set can be furnished when desired.

Weight, No. 805 Garage Set Model, 33 pounds. Weight, No. 806 Garage Set Model, 38 pounds.

## No. 816 Garage Door Set Model

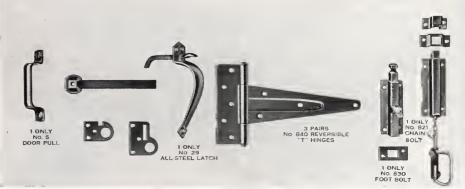


Similar models of No. 815 and No. 817 Garage Sets can be furnished if desired.

Weight, No. 815 Garage Set Model, 85 pounds. Weight, No. 816 Garage Set Model, 87 pounds. Weight, No. 817A Garage Set Model, 67 pounds.

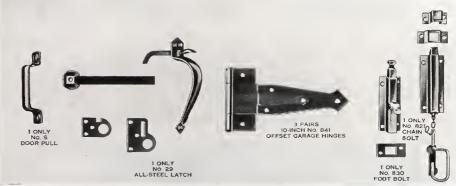
#### NATIONAL MANUFACTURING COMPANY STERLING, ILLINOIS

#### No. 800 Garage Set



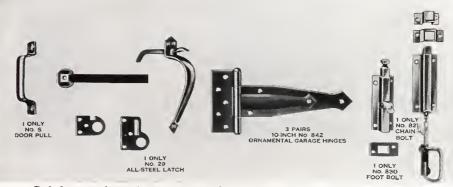
Packed one complete set in a strong, metal-edge box. For list of contents, see pages 70 and 71.

#### No. 800A Garage Set



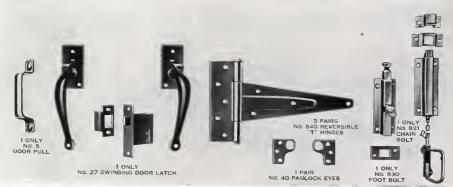
Packed one complete set in a strong, metal-edge box. For list of contents, see pages 70 and 71.

#### No. 800B Garage Set



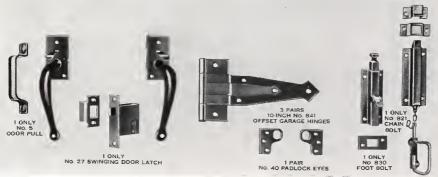
Packed one complete set in a strong, metal-edge box. For list of contents, see pages 70 and 71. Above sets furnished in Japan, Dead Black Japan, Sherardized, Sherardized and Dead Black Japan.

No. 801 Garage Set



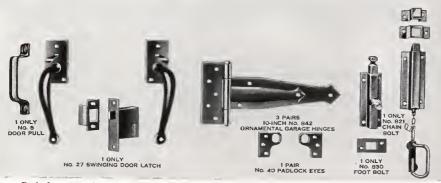
Packed one complete set in a strong, metal-edge box. For list of contents, see pages 70 and 71.

No. 801A Garage Set



Packed one complete set in a strong, metal-edge box. For list of contents, see pages 70 and 71.

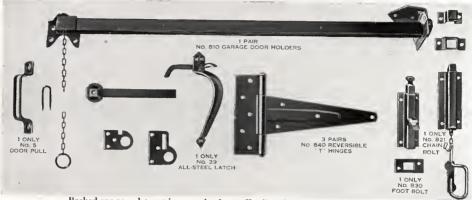
No. 801B Garage Set



Packed one complete set in a strong, metal-edge box. For list of contents, see pages 70 and 71. Above sets furnished in Japan, Dead Black Japan, Sherardized, Sherardized and Dead Black Japan.

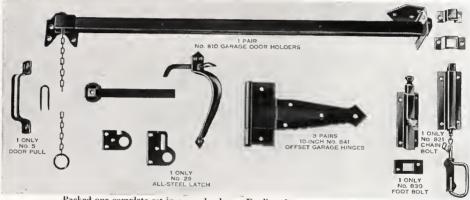
# NATIONAL MANUFACTURING COMPANY STERLING, ILLINOIS

#### No. 800H Garage Set



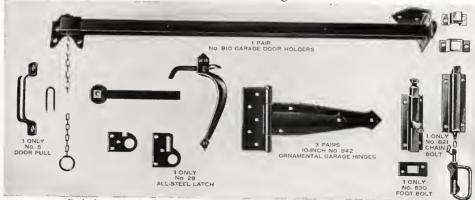
Packed one complete set in a wooden box. For list of contents, see pages 70 and 71.

#### No. 800AH Garage Set



Packed one complete set in a wooden box. For list of contents, see pages 70 and 71.

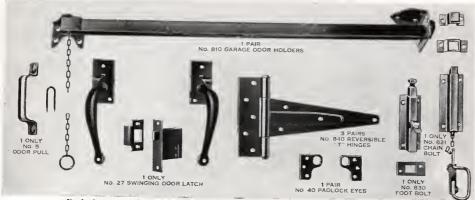
#### No. 800BH Garage Set



Packed one complete set in a wooden box. For list of contents, see pages 70 and 71.

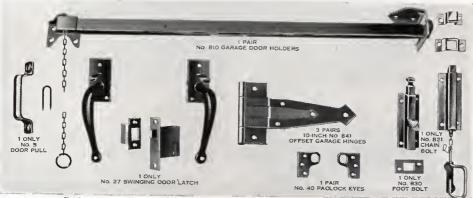
Above sets furnished in Japan, Dead Black Japan, Sherardized, Sherardized and Dead Black Japan.

#### No. 801H Garage Set



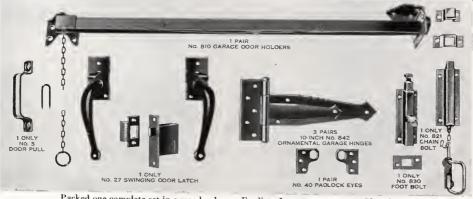
Packed one complete set in a wooden box. For list of contents, see pages 70 and 71.

#### No. 801AH Garage Set



Packed one complete set in a wooden box. For list of contents, see pages 70 and 71.

### No. 801BH Garage Set



Packed one complete set in a wooden box. For list of contents, see pages 70 and 71.

Above sets furnished in Japan, Dead Black Japan, Sherardized, Sherardized and Dead Black Japan.

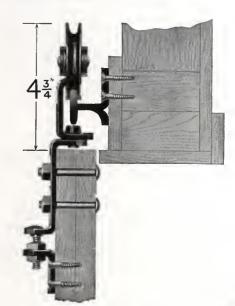
## No. 803 Garage Door Set



Designed to carry doors around the corner.



This Swivel Hanger is so designed that it will carry the doors around the corner without binding or sticking. Weight, one only, 3½ pounds.



Sectional view of No. 852 Swivel Hanger.

### No. 803 Garage Door Set

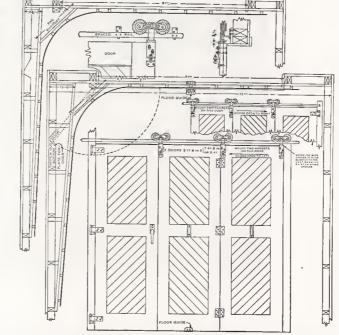
The swivel hangers are equipped with two wheels so that they will follow the track better. The truck that connects these wheels is bent slightly to prevent the flanges of the wheels from binding when turning the corner.

The hangers are adjustable.

All hardware is hung on the inside of building and protected from the weather.

Can be used for doors operating either to right or left.

Furnished regularly for an 8-foot opening with 8



feet of Braeed Rail for over the door opening, 6 feet for along the side wall, and a 27-ineh radius curve for turning the corner. This curve is bent at the factory to insure a perfect are when hung.

For larger doors, width of opening should be given when ordering.

Furnished in Japan finish only.

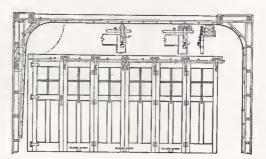
For list of contents, see pages 70 and 71.

### No. 852½ Single-Wheel Swivel Hanger



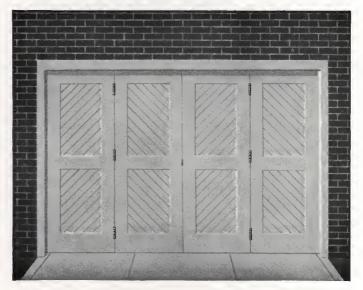
For use with No. 803 Garage Door Sets when two sets are used in an opening without center post, as illustrated.

Weight, one only, 21/4 pounds.



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# No. 804 Garage Door Set



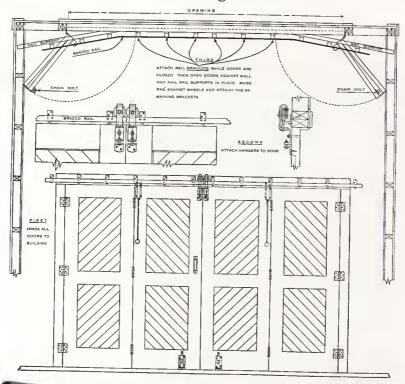
View outside garage



View inside garage

(For description, see opposite page.)

# No. 804 Garage Door Set



This set makes an absolutely weather-tight job. The doors swing into jamb against stops.

The doors require a minimum of space in opening. Being hung on the inside, equipment is protected from the weather. Snow and ice will not interfere with opening and closing of doors.

The four doors are hung with 4 x 4-inch butts, with a strong, adjustable roller-bearing hanger on the outer end which prevents the doors from sagging. Adjustment on hanger makes it possible to adjust doors in ease of swelling or raising of cement floor. Works as freely and easily as any house door.

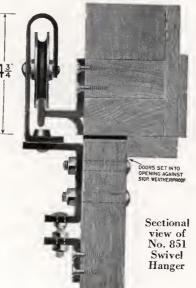
Furnished in Japan finish only.

For list of contents, see pages 70 and 71.

Weight, one only No. 851 Hanger,  $2\frac{1}{2}$  pounds.



No. 851 Swivel Hanger



# Nos. 805½ and 806½ Sliding and Swinging Garage Door Sets

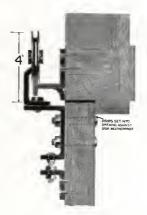


Inside view of No. 8061/2 showing doors closed



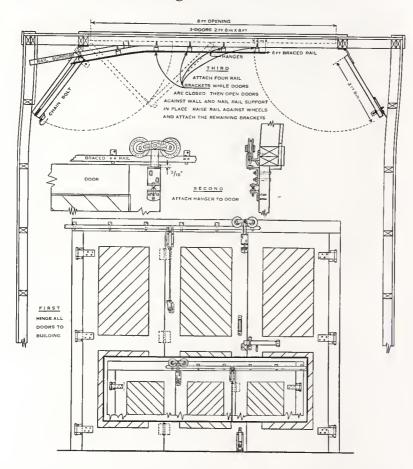
The Hanger operates on a swivel and turns on the track without sticking or binding in any way.

Weight, one only, 3 pounds.



Sectional view of No. 850 Swivel Hanger

# Nos. 805½ and 806½ Sliding and Swinging Garage Door Sets



These sets are identical with the No. 805 and No. 806 Sliding and Swinging Garage Door Sets, except that No. 847 Offset Garage Hinges are used to attach the doors to the jambs.

With these offset hinges, the doors swing practically clear of the opening.

Furnished regularly with 6-foot Braced Rail for 8-foot opening. When used on larger doors, width of opening should be given when ordering.

All sets furnished in Japan finish.

For list of contents, see pages 70 and 71.

### Nos. 805 and 806 Sliding and Swinging Garage Door Sets



The appearance of garage from outside is enhanced by absence of any structural ironwork. Note how the one door opens without disturbing the others.



Inside view, showing doors closed. As they open inward, snow and ice eannot interfere. Doors swing into jamb against stops.

(For description, see page 52.)

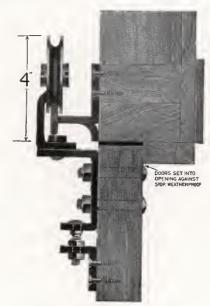
Nos. 805 and 806 Sliding and Swinging Garage Door Sets



This view shows how snugly the doors hug the inside walls when open—allowing maximum space in the garage.



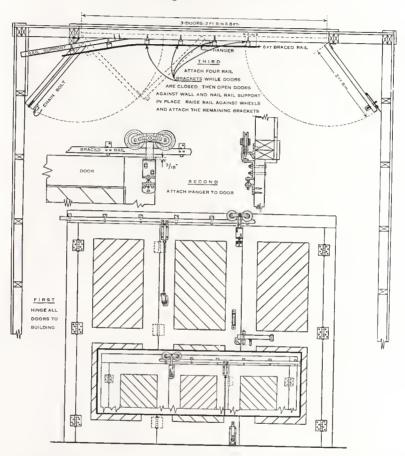
The Hanger operates on a swivel and turns on the track without sticking or binding in any way. Weight, one only, 3 pounds.



Sectional view of No. 850 Swivel Hanger.

(For description, see page 52.)

### Nos. 805 and 806 Sliding and Swinging Garage Door Sets



An easy-working garage door set—a simple push and the doors are open; a slight pull and they are closed. No binding or friction. Doors work as freely and easily as any house door.

Doors swing into jamb against stops, same as in high-class house construction.

Doors are weather-tight. Snow and ice cannot interfere with opening and closing.

Convenient access to garage as one door is hung so it will open without disturbing the other two. Hangers are adjustable in case of swelling or raising of cement floor. Adjustable feature prevents sagging doors.

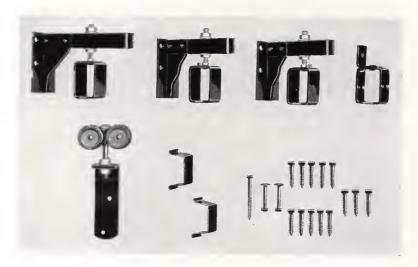
Doors require minimum space in opening as they are hung on inside and fold and slide against inner wall.

The price makes it the cheapest combination possible with which to efficiently equip garage doors.

Furnished regularly with six feet Braced Rail for eight-foot opening. When used on larger doors, width of opening should be given when ordering.

All sets furnished in Japan finish. For list of contents, see pages 70 and 71.

# No. 814 Trolley Garage Set



This set is packed for use in special cases where the hinges, bolts, latches, rail, etc., are purchased separately.

The set contains the following:

1 only No. 853 Roller-Bearing Swivel Trolley Hanger

1 only A-51 Center Bracket

2 only B-51 Intermediate Brackets

1 only C-51 End Bracket

Bolts and lag-screws for attaching above

End-caps for No. 51 Trolley Rail

Furnished in Japan and Hot Galvanized finishes. One complete set in a box.

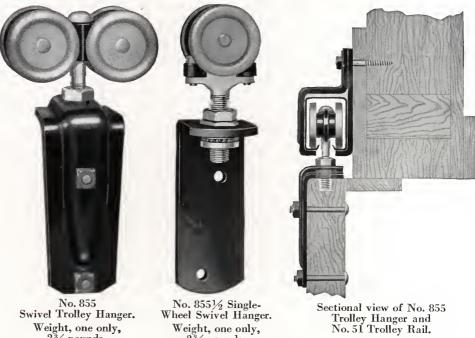
For list of contents, see pages 70 and 71.

Weight, per set, 14 pounds.

# Nos. 812 and 813 Trolley Garage Door Sets



Designed to carry doors around the corner.



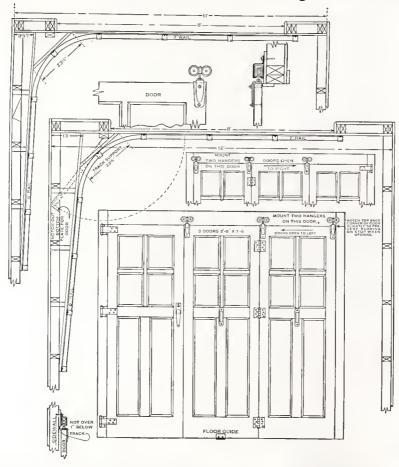
No. 855 Swivel Trolley Hanger. Weight, one only, 23/4 pounds.

No. 855½ Single-Wheel Swivel Hanger. Weight, one only,  $2\frac{3}{4}$  pounds.

(For description, see page 55.)

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# Nos. 812 and 813 Trolley Garage Door Sets



The No. 855 Trolley Garage Hanger is deeply embossed, which provides additional strength. The hanger has both lateral and vertical adjustment features. Connecting bolt is ½-inch, with S.A.E. thread.

All the hardware is hung on the inside of the building.

Furnished regularly for an 8-foot opening with 8 feet of No. 51 Trolley Rail for use over the door opening, 6 feet for along side wall and a 27-inch radius curve for turning the corner.

When used on openings wider than 8 feet, additional rail is required, and the width of the opening should be given when ordering.

Furnished in Japan and Hot Galvanized finishes. For list of contents, see pages 70 and 71.

No. 51 Trolley Rail Curves can be furnished as follows for Nos. 812 and 813 sets:

12-inch radius, weight, 3 pounds each.

18-inch radius, weight, 6 pounds each. 27-inch radius, weight, 7 pounds each.

36-inch radius, weight, 9 pounds each.

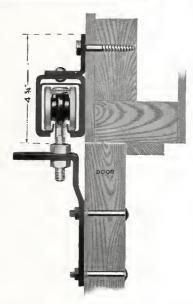


# Nos. 815 and 816 Three-Door Trolley Garage Sets





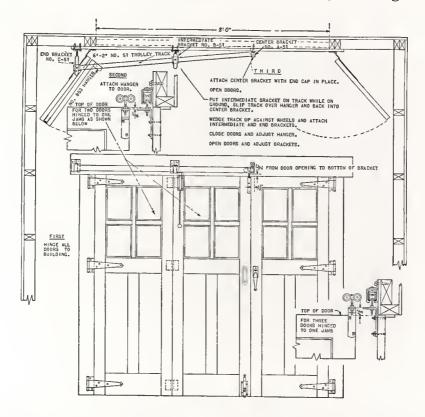
No. 853 Swivel Trolley Hanger Weight, one only, 3½ pounds



Sectional view of No. 853 Swivel Trolley Hanger and No. 51 Trolley Rail

(For description, see opposite page.)

# Nos. 815 and 816 Three-Door Trolley Garage Sets



In these sets the No. 51 Trolley Rail and the No. 853 Garage Hanger are used. An easily operated weather-tight combination.

The Hanger has both lateral and vertical adjustments, and is equipped with roller bearings.

Can be used either on the inside or outside of garage.

Furnished regularly for an eight-foot opening.

The No. 815 is the same as the No. 816 except No. 29 Latch is used.

For list of contents, see pages 70 and 71.

Furnished in Japan and Hot Galvanized finishes. Packed one complete set in a box.

### Nos. 817A and 817B Two-Door Trolley Garage Sets

(For four doors use two sets)



These sets can be used either on the inside or outside of the garage.

Our 60-inch No. 197 Turnbuckle is packed with these sets. It is attached with four ¼inch bolts.

For list of contents, see pages 70 and 71. Furnished in Japan and Hot Galvanized finishes. Packed one complete set in a box.

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Page 58

# No. 817X Four-Door Trolley Garage Set



This set is packed especially for a double opening, using No. 51 Trolley type Hangers and Rail. Can be used either inside or outside of the garage.

Furnished in Japan and Hot Galvanized finishes.

Packed one complete set in a wooden box.

For list of contents, see pages 70 and 71.

### No. 823 Trolley Garage Door Set

For heavy doors



No. 41-14 Trolley Rail is used with this set.

The No. 856 Trolley Hanger packed with this set has both lateral and vertical adjustment features.

All hardware is hung on the inside of the garage.

Furnished regularly for a 10-foot opening, with 10 feet of No. 41-14 Trolley Rail for use over the door opening, 10 feet for along the side wall and a 27-inch radius curve for turning the corner.

When used on openings wider than 10 feet, additional rail is required, and the width of the opening should be given when ordering.



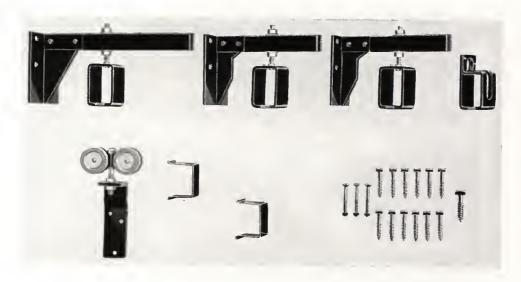
Furnished in Japan finish.

For list of contents, see pages 70 and 71. No. 41-14 Trolley Rail Curves can be furnished as follows:

27-inch radius, weight, 13 pounds each. 36-inch radius, weight, 16½ pounds each.

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# No. 824 Trolley Garage Set For heavy doors



No. 41-14 Trolley Rail is used with this set.

This set is packed for use in special cases where hinges, bolts, latches, rail, etc., are purchased separately.

The set contains the following:

- 1 only No. 854 Roller-Bearing Swivel Trolley Hanger. Weight, 7 pounds.
- 1 only A-41 Center Bracket. Weight, 21/4 pounds.
- 2 only B-41 Intermediate Brackets. Weight, 93/4 pounds each.
- 1 only C-41 End Bracket. Weight, 113/4 pounds.
- Bolts and lag-screws for attaching above.
- End-caps for No. 41-14 Trolley Rail.

Furnished in Japan finish, one complete set in a box.

For list of contents, see pages 70 and 71.

# No. 826 Three-Door Trolley Garage Set

For heavy doors



No. 41-14 Trolley Rail is used with this set.

The No. 854 Trolley Hanger used with this set has both lateral and vertical adjustments, and is equipped with roller bearings.



Can be used either on the inside or outside of garage.

Furnished regularly for a ten-foot opening. When used on openings wider than ten feet, additional rail is required, and the width of the opening should be given when ordering.

Furnished in Japan finish.

Packed one complete set in a box.

For list of eontents, see pages 70 and 71.

Page 62

# No. 827C Two-Door Trolley Garage Set

For heavy doors



No. 41-14 Trolley Rail is used with this set.

The No. 854 Trolley Hanger used with this set has both lateral and vertical adjustments, and is equipped with roller bearings.

Can be used either on the inside or outside of the garage.

Furnished regularly for a ten-foot opening. When used on openings wider than ten feet, additional rail is required, and the width of the opening should be given.

Furnished in Japan finish.

Packed one complete set in a box.

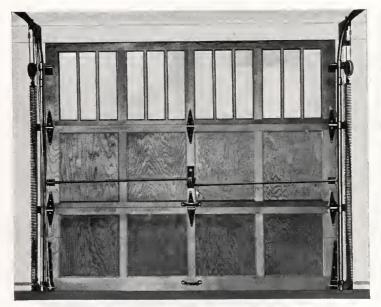
For list of eontents, see pages 70 and 71.



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### No. 900 National Door Set

(Patented)

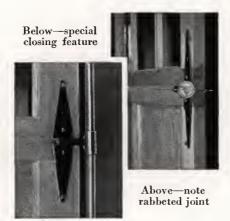


Doors 8 feet wide by 6 feet 6 inches high Ample clearance above car

Pulley assembly

The upward-acting No. 900 NATIONAL DOOR SET is quickly installed, as hardware is attached to door before shipping.

The exterior presents a very neat appearance, with snug-fitting doors on which no hardware is exposed except the lifting handle and the door lock which releases the slide bolts. An effortless lift on the handle starts the easy, gliding action as the door rolls upward.



On the interior, the hardware is adequately protected from the weather—smooth operation can be relied upon. A maximum amount of floor space is conserved because of the straight-up principle of the door action.

The special cam closing feature illustrated works with automatic simplicity in pushing the door tightly against stops. The doors are rabbeted so that no moisture can enter joint.

Strong vertical springs act as a perfect counterbalance for the weight of the door and function with steel cables that operate easily over large enclosed pulleys. Positive and safe action!

### No. 900 National Door Set

#### DATA

#### RAIL CURVE.

A. 11-inch radius curve—doors 8 feet wide and 8 feet or less high.

B. 11-inch radius curve—doors wider than 8 feet and up to and including 7 feet high.

C. 15-inch radius curve—doors of larger size than above.

HEADROOM (distance between top of door opening and lowest point of ceiling).

A. The headroom required for regular jobs using an 11-inch radius curve is 13½ inches. (We can furnish special doors in sizes up to and including 8x8 feet for 12-inch headroom.)

B. The headroom required for 15-inch radius curve is 17½ inches.

C. Where necessary we can substitute an 11-inch for a 15-inch curve when there is less than 17½-inch headroom but where there is 13 inches of headroom.

CLEARANCE to regular doors (distance from the floor to lower surface of door when up).

A. Clearance to a door using 11-inch curve—Height of door plus 4½ inches.

B. Clearance to a door using 15-inch curve—Height of door plus 11 inches.

HYDRAULIC LIFT. Clearance to doors operating over hoists or hydraulic lifts.

A. 11 fect 6 inches is the normal clearance required under a door when a hoist is to be used. Door less than 10 feet 6 inches high having hoists operating underneath must clear a greater height than is obtained with regular equipment.

It is possible to have a maximum clearance of the distance from the floor to the lowest point of the ceiling minus 4½ inches.

Figure these jobs as follows: Regardless of the size of the actual opening, price the door according to the number of square feet in a door determined by multiplying the actual width of the opening by the height of the clearance desired minus 18 inches. (By clearance we mean the distance from the floor to the lowest point of the door when up.)

Example: Width of opening, 8 feet.

Height of opening, 8 feet.

Clearance desired, 11 feet 6 inches.

8 feet (width) x 10 feet (clearance height minus 18 inches) = 80 square feet.

#### GENERAL INFORMATION

Doors are made of white pine, with 3-ply fir panels, using water-proof glue. They are of dowel-pin construction, there being two  $\frac{1}{2}$ x  $4\frac{1}{2}$ -inch oak dowel pins to each joint. Door sections come in equal widths and are specially rabbeted so that rain and moisture will drain out. A heavy reinforcing bar of steel is attached to the top section of the door to prevent sagging when the door is open.

Glazing. All doors are regularly furnished with one section glazed.

Springs. The hardware and door are furnished complete. Springs work vertically instead of horizontally and the weight of the pulleys and springs aids in counterbalancing the door. An ample spring adjustment is provided. Doors are hung and tested at factory.

Cable. We use an exceptionally fine \(^3\)/<sub>16</sub>-inch galvanized cable in all sets, and on sizes larger than 8x8 feet we use aircraft cable.

(Continued on page 66)

#### GENERAL INFORMATION—Continued

Pulleys  $5\frac{1}{2}$  inches in diameter operate on hardened roller bearings. The sheave has a fiber center, insuring a minimum of cable wear. There is a guard around the entire pulley.

Brackets. The width of the brackets is  $2\frac{3}{8}$  inches. They are heavily embossed. Adjustable sidewise and accommodate doors up to  $1\frac{3}{4}$  inches in thickness.

Cams. The cams are integral parts of the brackets and arc securely riveted to the rail. The cam rollers operate on large hardened axles and engage the cams when the door closes, forcing the door over against the stops.

Wheels and Axles. The axles are heat-treated and hardened. The wheels have hardened ball bearings.

Hinges are 12 inches long when open. The hinge pin is of solid steel.

Rail. The curve is an integral part of the horizontal section of rail and is attached to the vertical rail with a splice joint which insures true alignment. The horizontal rail on doors  $10 \times 10$  feet and larger is reinforced with heavy angle iron.

Truss Rods. All doors over 10 feet in width are equipped with special truss rods or struts which prevent sagging.

Lock. An especially heavy cylinder lock is furnished with all doors. If two or more doors are used on the same job they can be ordered keyed alike. The door can be operated alike either from the inside or the outside. Also the latching bar can be engaged without locking the door.

Finish. Cable is galvanized. All bolts and rail wheels are cadmium-plated. The hardware is japanned. Complete directions for hanging are packed with each set.

The Following Sizes, Except as Indicated, are Carried in Stock:

					s muicateu, ai	re Garried in i	Stock:
Wide Sizes	High	Thickness		to a	Complete Door Shipping Weight	Hardware Shipping Weight	Door Weight Without Hardware Not Crated
7'6" x	7'0" (†)	$1\frac{3}{8}''$	3	<b>4</b>	268  lbs.	133 lbs.	93 lbs.
$7'6'' \mathbf{x}$	7'6" (†)	$1\frac{3}{8}''$	3	4	279 lbs.	137 lbs.	97 lbs.
§8′0″ x	6'6" (†)	$1\frac{3}{8}''$	3	4	264 lbs.	133 lbs.	92 lbs.
8′0″ x	7'0" (†)	$1\frac{3}{8}''$	3	4	273 lbs.	136 lbs.	
8′0″ x	7'0" (†)	$1\frac{3}{4}''$	4	4	315 lbs.		95 lbs.
8′0″ x	7'6" (†)	$13\frac{4}{8}$ "	3	4		140 lbs.	111 lbs.
8'0" x	7'6" (†)	13/"		_	282 lbs.	139  lbs.	$103  \mathrm{lbs}.$
	- 4 - 44 2 4 /	$13_{4}''$	4	4	330  lbs.	$155 \mathrm{\ lbs.}$	119  lbs.
8′0″ x	8'0" (†)	$1\frac{3}{8}''$	4	4	$304 \mathrm{\ lbs.}$	147 lbs.	109 lbs.
8′0″ x	8'0" (†)	$1\frac{3}{4}''$	4	4	348 lbs.	170 lbs.	127 lbs.
	10'0" (*)	$1\frac{3}{4}''$	5	4	440 lbs.	225 lbs.	155 lbs.
9′0″ x		$1\frac{3}{4}''$	4	6	416  lbs.	189 lbs.	146 lbs.
	9'0" (*)	$1\frac{3}{4}''$	5	6	452 lbs.	236 lbs.	171 lbs.
$9'0'' \times 1$	10'0" (*)	$1^{3}\sqrt{4}''$	5	6	477 lbs.	256 lbs.	180 lbs.
$9'0'' \times 1$	12'0" (*)	$1\frac{3}{4}''$	6	6	587 lbs.	276 lbs.	
10'0'' x		$13\frac{4}{4}''$	4	6	443 lbs.		221 lbs.
10'0" x		$1\frac{1}{3}\frac{4}{4}"$	5	-		199 lbs.	$160 \mathrm{\ lbs}.$
		12/4		6	483 lbs.	219 lbs.	$184 \mathrm{\ lbs}.$
$10'0'' \times 1$		$1\frac{3}{4}''$	5	6	$560 \; \mathrm{lbs.}$	291 lbs.	195 lbs.
$10'0'' \times 1$	. ,	$1\frac{3}{4}''$	6	6	654 lbs.	351  lbs.	235 lbs.
$12'0'' \times 1$		$1\frac{3}{4}''$	8	6	851 lbs.	431 lbs.	298 lbs.
14′0″ x	6'9"	$1\frac{3}{4}''$	4	8	563 lbs.	270 lbs.	200 lbs.
14′0″ x	7'0"	$1^{3}4''$	4.	8	568 lbs.	276 lbs.	
		-/4	_	U	ooo ins.	4 (O IDS.	$204 \mathrm{\ lbs.}$

Doors marked (†), shipment immediately on receipt of order. Doors marked (\*), shipment three days after receipt of order. All other doors, shipment ten days after receipt of order.

We can furnish doors in any size up to and including 14 feet in width and 10 feet in height or 15 feet in width and 8 feet in height.

 $\S$  For residential work, inasmuch as the highest of pleasure cars is now 5 feet 9 inches, we strongly recommend the 8 feet wide x 6 feet 6 inches high size door.

### No. 900 National Door Set

A Few Typical Installations



Doors 8 feet wide by 6 feet 6 inches high



Doors 8 feet wide by 7 feet high



Doors 8 feet wide by 8 feet high

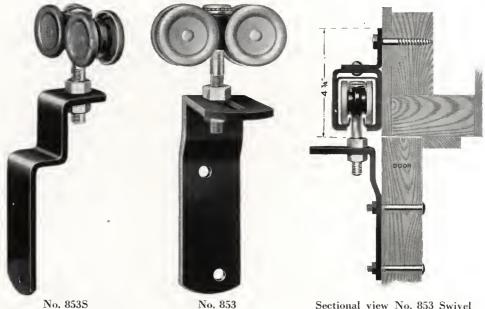


Door 14 feet wide by 7 feet high



An installation of thirty No. 900 Door Sets at Bellevue, Pa.

### Swivel Trolley Garage Hangers



No. 853S Swivel Trolley Garage Hanger

No. 853 Swivel Trolley Garage Hanger

Sectional view No. 853 Swivel Trolley Hanger and No. 51 Trolley Rail

The wheels are formed of heavy-gauge pressed steel, and run perfectly true and easy in the rail, as the holes for axles are accurately punched in the center.

The wheels have roller bearings and are galvanized to prevent rust.

The truck is a gray iron casting with a hub approximately ¼ inch longer than is customarily used. This gives more bearing surface and permits the use of longer roller bearings. The axle being longer, the wheels are farther apart and cannot bind against the upturned flanges of the rail, eliminating friction.

The upright bearing bolt is of one piece, the head being formed as a part of the bolt itself. This bolt revolves on ball bearings and permits the operation of the doors with the least possible effort.

The adjustment feature to raise or lower the door is very simple and effective. The upright bearing bolt is flattened on two sides to prevent its revolving in the lateral adjusting slot of Hanger. It can be adjusted with one wrench.

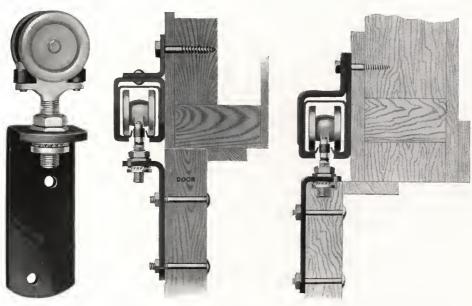
No. 853S Swivel Trolley Garage Hanger, for use on doors requiring special offset.

When furnished separately, the Hangers are packed one in a box with bolts and two end-caps for No. 51 Rail.

Weight, with bolts, 3½ pounds each.

## No. 855½ Swivel Trolley Hanger

Single Wheel



No. 855½ Swivel Trolley Hanger

Sectional view showing door hung to set in against stop.

Sectional view showing door hung to slide past casing.

For use with No. 812 and No. 813 Trolley Garage Sets, as illustrated on pages 54 and 55.

View at the right shows door hung to slide past casing.

View at the center shows drop strap reversed for doors hung to set in against stop.

Hangers are packed two in a box with bolts.

Weight, two only, 5½ pounds.

## Table of Contents

	1	ī		1									
Garage Set Number	No. 29 Latch	No. 27 Latch	4" x 4" No. 505 Jap. Butt	8" No. 840 Hinge	10" No. 840 Hinge	No. 841 Hinge	No. 842 Hinge	No. 846 Hinge	No. 847 Hinge	No. 820 Chain Bolt	No. 821 Chain Bolt No. 830 Foot Bolt	No. 5 Pull	No. 40 Padlock Eyes
8″ 800	1	_		3 pr.								_	
10" 800	1			3 pr.	9						1 1	1	
800A	1				3 pr.		• • • •				1 1	1	
800B	1					3 pr.					1 1	1	
10" 801	1						3 pr.				1 1	1	
801A		1			3 pr.						1 1	1	1 pr.
801A		1		• • •		3 pr.					1 1	1	1 pr.
		1	11/				3 pr.				1 1	1	1 pr.
803	1		$1\frac{1}{2}$ pr.						1½ pr.			2	1 pr.
804			6 pr.								2 2	2	1 pr.
804A			3 pr.			3 pr.					2 2	2	1 pr.
804B			3 pr.				3 pr.				$2 \overline{2}$	2	l pr.
805	1		$4\frac{1}{2}$ pr.								1 1	1	1 pr.
805A	1		1½ pr.			3 pr.					1 1	î	l pr.
805B	1		1½ pr.				3 pr.				1 1	1	1 pr.
$805\frac{1}{2}$	1		$1\frac{1}{2}$ pr.						3 pr.		1 1	1	
806		1	4½ pr.						o pri		1 1	1	1 pr.
806A		1	1½ pr.			3 pr.					1 1	1	1 pr.
806B		1	1½ pr.				3 pr.				1 1		1 pr.
$806\frac{1}{2}$		1	1½ pr.				о рг.		3 pr.		1 1	1	1 pr.
812	1		1½ pr.						11/2 nm		, ,	1	1 pr.
813		1	1½ pr.						1½ pr.   1½ pr.			2	1 pr.
814									1 72 pr.		1 .	2	1 pr.
815	1		1½ pr.			3 pr.				• • •	. 12.1		
816		1	1½ pr.			3 pr.						1	1 pr.
817A			-/2P.			1½ pr.		11/				1	l pr.
817B						1 /2 pr.	11/	1½ pr.				2	1 pr.
817X						3	1½ pr.	1½ pr.		]		2	1 pr.
TC NI		!			• • •	3 pr.		3 pr.		2 .	. 2	2	1 pr.

If a No. 810 Garage Door Holder is desired packed with any of the No. 800 or No. 801 type sets, designate it by adding an "H" to the catalog number, as 10-inch No. 800H or No. 801AH.

## Table of Contents

Garage Set Number	No. 27 Latch	No. 846 Hinge	12" No. 843 Hinge	No. 821 Chain Bolt	No. 835 Cane Bolt	No. 7 Pull	No. 40 Padlock Eye	No. 854 Hanger	No. 856 Hanger	A.41 Bracket
823 824	1	2 pr.	2 pr.			2			3	
826 827C	1	2 pr. 2 pr.	4 pr. 2 pr.	1 1	1 1	1 2	1 pr. 1 pr. 1 pr.	1 1 1		1 1 1

# of Garage Sets

No. 850 Swivel Hanger	No. 851	Swivel Hanger	No. 852 Swivel Hanger	AT ONE	No. 853 Swivel Hanger	No. 855	Swivel Hanger	A.51	Bracket	B-51	Bracket	C-51	Diachel	F.51 Bracket	T C	Bracket		No. 51	Trolley Rail		51-16	Trolley Curve	No. 51	Trun-caps	"Braced"	Rail	"Braced"	Rail Curve	No. 197	Turnbuckle	No. 20 Floor Guide	Weight per Set, Lbs.	Garage Set Number
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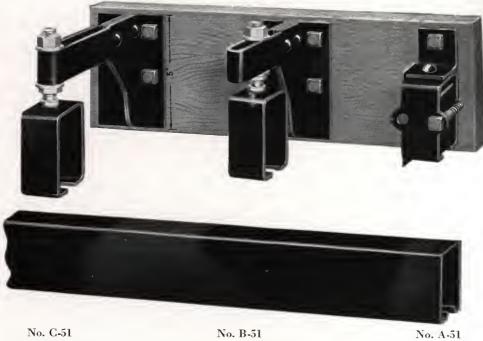
\*Weight does not include rail.

All No. 800 and No. 801 type sets are furnished regularly in the following finishes: Japan, Sherardized and Galvanized. Nos. 803, 804, 805 and 806 type sets are furnished in Japan only.

# of Heavy Garage Sets

B-41	C-41	F-41	G.41	41-14	41.14	No. 197	No. 20	27" Radius Curve.	Weight	Garage Set
Bracket	Bracket	Bracket	Bracket	Rail	End-caps	Turnbuckle	Floor Guide	No. 41-14 Rail	per Set. Lbs.	Number
2 2 2 2	1 1 1	. 9  	2	20 ft 8 ft. 11 ft.	2 	1	1	1	150 48 111 106	823 824 826 827C

## Trolley Rail Brackets



End Bracket

Intermediate Bracket

Center Bracket

Brackets illustrated are packed with Garage Sets Nos. 814, 815, 816 and 817.

The extension arm of the B-51 and C-51 Brackets is made of \% x 11/4-inch best quality steel, riveted to the bracket proper with special "bridge truss rivets."

All B-51 Brackets have set screws to hold rail in position.

Frequently the headroom over the door is not sufficient to permit the use of a 2 x 8 header. In such cases a 2 x 6 header must be used. These brackets can be attached to the narrower header.

The holes in the bracket plate are staggered so the lag-screws enter different grains in the wood. They are above the center of the bracket plate. This construction provides greater carrying capacity.

The lower part of the bracket plate serves the same purpose as the brace on our Braced Rail and aids in holding the bracket rigidly in place.

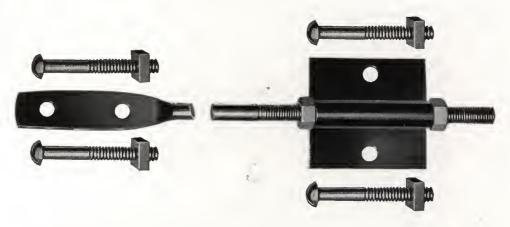
The adjusting bolt attaching the rail bracket to the extension arm is 1/2 inch in diameter, with S.A.E. threads.

Weights: No. A-51, 1 pound; No. B-51, 2¼ pounds; No. C-51, 3¼ pounds.

Packed with \% x 2-inch lag-screws.

The A-41, B-41 and C-41 Brackets (see page 61) are the same as above, except that they are for use with the No. 41 Rail and are much heavier.

## No. 197 Garage Door Turnbuckle



This Turnbuckle is made especially for use with the No. 817 Garage Set, but it is also sold separately.

It should be used on all doors, as it will prevent sagging and keep them in alignment.

It is made of  $\frac{5}{16}$ -inch steel and is attached to the door with four  $\frac{1}{4}$  x  $\frac{21}{4}$ -inch cadmium-plated bolts.

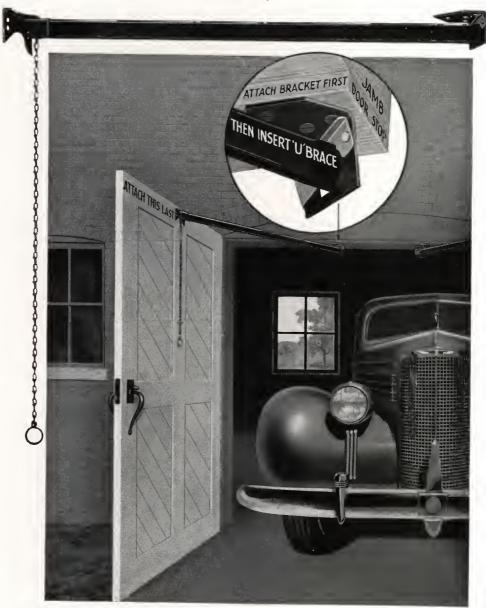
The adjustment device locks securely. Vibration cannot loosen it.

Furnished in Japan finish only. One dozen 60-inch in a wooden box. All other sizes one dozen in a bundle.

Size	Weight per Dozen Pounds	Size	Weight per Dozen Pounds
60 inches	23	96 inches	31
72 inches	26	108 inches	33
84 inches	28	120 inches	36

(For Screen Door Turnbuckles, see page 139.)

# No. 810 Garage Door Holder



(Description on opposite page.)

## No. 810 Garage Door Holder

Garage doors constructed to swing on hinges are rendered harmless when equipped with this Garage Door Holder. It holds the doors seeurely open and prevents them from damaging the ear when entering or leaving the garage.

The Holder has a rigid, U-shaped steel arm 32 inches long.

A swivel joint allows the Holder to fold back out of the way along the head jamb when the door is elosed.

When the door is opened the long, heavy U-shaped arm slides through the steel eateh-plate and engages at the top instead of at the bottom of the bracket. Gives greater holding power.

To elose the door, a light pull on the safety chain operates the tripbar and releases the Holder.

The complete Holder is made throughout of heavy-gauge steel and is amply strong for any door.

Paeked one pair in a package, eomplete with serews. Six pairs in a ease.

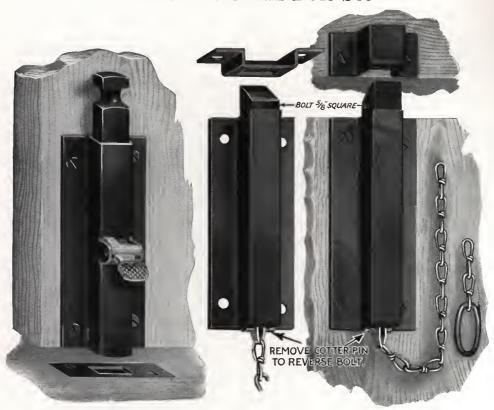
Packed also with swinging garage door sets when so desired. (See pages 42 and 43.)

Finished as follows: Japan, Dead Black Japan, Galvanized.

Weight, per pair, 73/4 pounds.

Six pairs in a ease, weight, 56 pounds.

#### Foot and Chain Bolt Set



No. 830 Foot Bolt

No. 820 Chain Bolt

The cases of these bolts are made of wrought steel. The bolts are extra heavy malleable iron, being % inch square.

Foot Bolt—The lever to raise the bolt has a positive action. The bolt is held in place when raised by an oil-tempered steel friction spring. Cannot gct out of order.

Chain Bolt—Equipped with high-grade safety chain which cannot pull apart. It is reversible by removing cotter-pin and turning bolt. Plates have rounded top, giving a roller-shaped bearing on which bolts work easily.

Packed one set in a box, one No. 820 and one No. 830, with 1-inch screws, staple for chain guide and two plates for head jamb, one for doors swinging in and one for doors swinging out. Three dozen sets in a case. Packed separately, when so ordered, one-half dozen in a box. Six dozen in a case. Any finish desired.

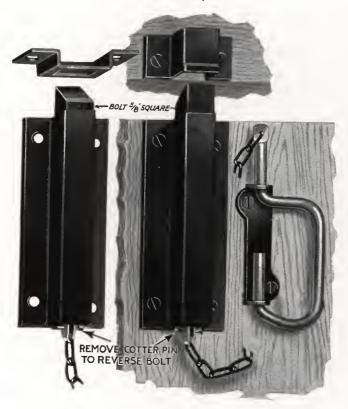
Weight, per dozen sets, one each, 22 pounds.

No. 820-Weight, per dozen, 101/2 pounds.

No. 830—Weight, per dozen, 11½ pounds.

## No. 821 Chain Bolt

(Patented)



Construction the same as No. 820 Chain Bolt on page 76, except a handle in place of the ring on the chain.

Any finish desired. For list of finishes, see page 210.

Packed one-half dozen in a box, with 1-inch screws and two plates for head jamb, one for doors swinging in and one for doors swinging out.

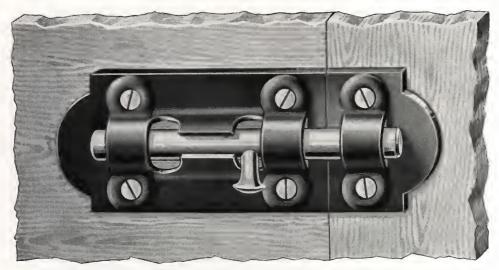
No. 821 only, weight, per dozen, 13 pounds. Six dozen in a case.

Packed also in sets with No. 830 Foot Bolt.

Weight, per dozen sets, one each, 241/4 pounds.

Three dozen sets in a case.

#### No. 834 Barrel Bolt



Made of cold rolled steel. Packed one dozen in a box, with oval-head screws. Any finish desired. For list of finishes, see page 210.



Page 78

Size Inches	Number Screws	Size Screws (Oval-head)	Weight per Dozen Pounds
$2\frac{1}{2}$	6	5/8 x 4	11/2
3	7	$\frac{5}{8}$ x 5	$21\frac{7}{2}$
4	7	$\frac{3}{4} \times 6$	3
5	7	$\frac{3}{4} \times 7$	5
6	9	$\frac{3}{4} \times 7$	6

#### No. 835 Self-Locking Cane Bolt (Patented)

This is the only self-locking Cane Bolt on the market. It can be used either as a top or a bottom bolt or it can be applied sidewise on swinging doors.

The bolt is made of \(^5\gamma\)-inch high-grade drawn steel and is cadmium-plated for rustproofing.

The barrel, through which the bottom of the bolt slides, is attached to the door with two  $\frac{5}{16} \times 2\frac{1}{4}$  bolts.

Made in two sizes, 18-inch and 24-inch.

Packed one-half dozen in a box, with \( \frac{5}{16} \text{ x 2 \frac{1}{4}} \) bolts, six floor sockets and one flat strike.

Weight, per dozen: 18-inch,  $31\frac{3}{4}$  pounds; 24-inch,  $43\frac{1}{2}$  pounds.

## Cane Bolts

#### No. 8351/2

Same size and finish as No. 835 Cane Bolt (see page 78) but is adjustable for length of throw.

Made in 18-inch size only. Packed  $\frac{1}{2}$  dozen in a box, with  $\frac{5}{16}$  x  $2\frac{1}{4}$ -inch bolts.

Weight, per dozen, 32 pounds.

No. 836

A small size Cane Bolt made in 12-inch size only.

Packed one dozen in a box, with 1 ½ x 10 flathead Sherardized serews.

Weight, per dozen, 14 pounds.



No. 836 Cane Bolt



No. 8351/2 Cane Bolt

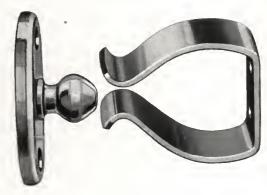
#### No. 711 Friction Catch

Made entirely of No. 2 temper steel. Attach with roundhead screws.

Packed one dozen in a box, with 1x7 oval-head screws.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 2\% pounds.



## No. 40 Padlock Eyes

A convenient device for locking garage, barn or shed doors.

Mortised into edge of door, serews are concealed, preventing their removal when doors are closed.

Furnished in Japanned, Sherardized and Hot Galvanished finishes.

Packed one pair in an envelope, with serews. One dozen pairs in a box.

Weight, per dozen pairs, 21/2 pounds.



Cut half size

# Adjustable Floor Guides

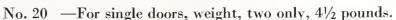
Can be furnished for single doors or for two or three parallel doors.

Creosote blocks are furnished for attaching to concrete floors.

Adjustable for doors from 1\(^1\)/4 to 3 inches thick.

Japanned and Hot Galvanized finishes.

Packed two in a box.

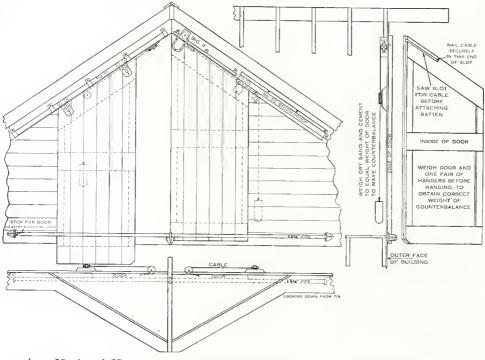


No. 20-2—For double doors, weight, two only, 6½ pounds.

No. 20-3—For triple doors, weight, two only, 7% pounds.

## No. 10 Gable Door Set

For Sliding Doors of Hay Barns



Any National Hanger and Rail Combination can be used in connection with this set.

The end brackets that hold the pipe and keep the doors from swinging out at the bottom act as bumpers for the doors when open. No other bumpers required. These brackets are extra heavy and are attached with three lag-screws.

This set is for a 10-foot opening and consists of the following items:



- 2—20-foot pieces 1/6-in. Steel Cable (40 feet in all).
- 2—10-foot pieces 15/6-in. pipe (20 feet in all).
- 2—End Brackets for pipe.
- 1—Center Bracket for pipe.
- 4—Iron Pulleys with steel frame, Japanned, complete with lag-screws.
- 2-2-inch Staples.
- 1 only—Socket Wrench.
- Weight, per set, 34 pounds.

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## No. 24 Cottage Door Latch

Japanned



This Latch is made especially for light-weight doors, such as screen doors, cellar doors, storm doors, etc.

It is made entirely of steel.

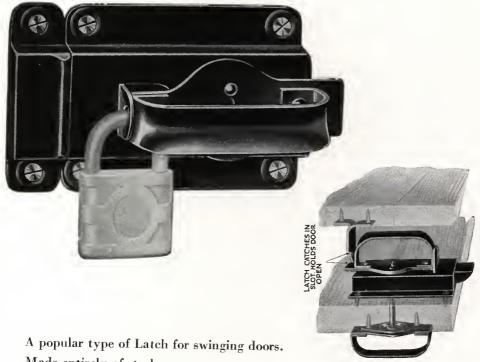
The long, graceful lines of the handle are out of the ordinary in this type of Latch, giving it a distinctive appearance.

Finishes: Japan, Dead Black Japan, Cadmium and Hot Galvanized.

Packed one in a box, with screws. Six dozen in a case.

Weight, per dozen, 4½ pounds.

# No. 25 Swinging Door Latch



Made entirely of steel.

The large bolt is cadmium-plated and has a rounding face which works easily on the roller-shaped edge of the strike.

Adjustable for doors 3/4 inch to 21/4 inches thick.

Construction prevents flattening of handle when door swings back against building.

Handle is placed back of center of case—prevents injury to hand when opening or closing door.

Strike has wide opening, which insures a positive lock should the door sag.

Illustration shows how padlock can be inserted to lock Latch.

Spring made of music wire.

Easily installed—bore a 1/2-inch hole for the handle and insert screws.

Finishes: Japan, Cadmium and Hot Galvanized.

Packed one in a box, with screws and catch to hold door open. Five dozen in a case.

Weight, per dozen, 24 pounds.

## No. 27 Swinging Door Latch

Here's the aristocrat of Door Latches.

The handles, one on either side of the door, with their long, graceful lines, resemble those of the higher-grade door locks, and will improve the appearance of any door.

The mechanism is simplicity itself. No complicated parts to gct out of order. Does its work easily and effectively.

Reversible for right- or left-hand door.

Adjustable for doors 11/8 to 21/4 inches thick.

Packed one complete Latch, with screws, in a neat, strong box. One dozen in a case.

Finished regularly as follows: Japan, Dead Black Japan, Sherardized and plated any finish, Cadmium and Hot Galvanized.

The entire latch is rustproofed in all finishes.



Weight, per dozen, 46 pounds.

# No. 28 "Washburne" Sliding Door Latch



This Latch is made entirely of steel, and is adapted for use on either right- or left-hand sliding doors.

It is so constructed that it is flush with the door on the inside, so that the door can be opened full width.

A new style of plate staple is supplied which permits placing the Latch so that the bar extends over edge of door only ¾ inch.



Section of door showing "Washburne" Latch attached. Note that the pin is flush with inside of door.

The small hole through which pin extends is bored with ½-inch bit; the large holes for handhold with a 1-inch bit, through inside thickness of lumber only.

Envelope with screws packed with each Latch.

Packed one-half dozen in a box. Six dozen in a case. Weight, per dozen, 10 pounds.

## No. 29 All-Steel Latch

Japanned



This is our idea of a perfect Barn and Garage Door Latch for swinging doors. As the name implies, it is made entirely of steel.

The door can be locked by inserting shackle of padlock through slot in strike and slide.

Each Latch is supplied with a catch to hold the door open. (See smaller illustration above.)

Flush strikes can be furnished when ordered.

Envelope with screws packed with each Latch.

Furnished regularly as follows: Japan, Cadmium and Hot Galvanized.

Packed one in a box. (See illustration at left.) Three dozen in a case.

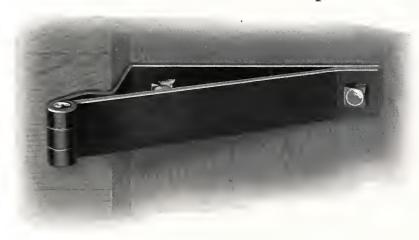
Weight, per dozen, 131/4 pounds.



Method of packing

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# No. 16 Barn Door Bumper



A good, substantial Barn Door Bumper, placed in the proper position on the building, is very essential in securing the best results with sliding barn door hangers.

Bumpers made of wood do not stand the hard usage and soon become of no value.

To meet the demand for a Barn Door Bumper that will stand the strain, we have placed on the market the one illustrated above.

It is made of 11/2 x 5/2-inch steel.

The Bumper is attached to the building 3 inches above the center of the door with two  $2 \times \frac{1}{16}$ -inch lag-serews.

The construction of this Bumper is such that it holds the door close against the building.

It has a hinged joint, which provides a convenient method for inserting the first lag-screw.

This Bumper will save the time and labor required to make an inferior article of wood, and one should be used with every pair of hangers.

Packed two in a box, with lag-screws. Weight, per dozen, 20 pounds.

## No.17 Barn Door Bumper



Here is a strong, sturdy pressed-steel Barn Door Bumper. The two extra heavy embossed ribs add materially to the strength of the bumper. Simple in construction and easy to attach.

They come packed one dozen in a box, with 2 x ½6-inch lag-serews. Finishes: Japan and Hot Galvanized.

Weight, per dozen, 91/2 pounds.



No. 14 Bar Holder

#### Bar Holders

For use in holding garage doors shut with a wooden bar. Opening suitable for 2x4.

Made very heavy from 1½ x ¼-ineh hot rolled steel.

Packed one dozen in a box, with screws.

Finishes: Bright Steel, Japan and Hot Galvanized.

Weight, per dozen: No. 14, 10 pounds; No. 15, 10 pounds.



No. 15 Bar Holder

Stay Rollers



No. 18 Reversible and Adjustable—Cut one-half size

The embossed frame has double the space between serews of any other stay roller; hence has greater braeing strength, and screws will not pull out.

The 2-ineh wheel has a rounded top, which prevents dirt from accumulating and elogging the wheel. Adjustment for doors up to 2½ inches.

Finishes: Japan and Hot Galvanized.

Weight, per dozen, 11 pounds.



No. 319 Heavy Duty-Cut one-half size

With  $\frac{1}{2}$ -inch lag-screw and expansion shield. Cast-iron wheel,  $2\frac{1}{2}$ -inch diameter.

Finishes: Japan and Hot Galvanized.

Weight, per dozen, 13¾ pounds.

## Stay Rollers



No. 318 Heavy Duty—Cut one-half size

Steel frame, cast-iron wheel, 2½-inch diameter. Slot in frame provides adjustment for doors up to 3 inches. Reversible.

Finishes: Japan and Hot Galvanized.

Weight, per dozen, 28½ pounds.



No. 320 Heavy Duty—Cut one-half size

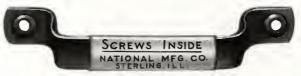
Steel frame, cast-iron wheel, 3½-inch diameter. Slot in frame provides adjustment. Axle 5%-inch diameter.

Finishes: Japan and Hot Galvanized.

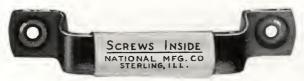
Weight, per dozen, 45½ pounds.

### Door Pulls

Made of Steel-Japanned



No. 4 Length, over all, 6 inches Weight, per dozen, 2½ pounds.



No. 5 Heavy Length, over all, 636 inches Weight, per dozen, 31/4 pounds.



No. 7 Extra Heavy Length, over all, 10 inches Weight, per dozen, 101/4 pounds.

Envelope with screws attached to each Pull. Nos. 4, 5 and 6 packed one dozen in a paper box. No. 7 packed one-half dozen in a paper box with  $1\frac{1}{2} \times 12$  oval-head screws.

#### No. 171 Pressed Steel Door Pull



Made of cold rolled steel.

Length, over all,  $6\frac{1}{2}$  inches.

Packed one dozen in a box, with 1 x 8 oval-head screws. Envelope with screws attached to each Pull.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 23/4 pounds.

Handle Hinge Hasp and Staple



No. 2. With hook. Width, 11/8 inches.

Envelope with screws and staple attached to each Handle.

Packed one dozen in a box, twenty dozen in a case.

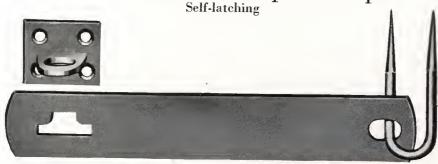
Weight, per dozen, 6 pounds.



No. 3. With hook. Width, 1% inches. Extra heavy. Has two screw-holes in each end.

Envelope with screws and staple attached to each Handle. Packed one dozen in a box, twelve dozen in a case. Weight, per dozen, 8 pounds.

No. 35 Automatic Hasp and Staple



The screws are covered when Hasp is locked. Length, 8 inches.

Packed one dozen in a box, with screws and staples.

Weight, per dozen, 5½ pounds.

## Hasps and Staples



	Weight
T 1	per Dozen
Inches	Pounds
5	<b>2</b>
6	21/4
7	23/4
8	31/2
10	4

Packed two dozen in a box.

# Hasps, Hooks and Staples



Inches	Weight per Dozen Pounds
5	21/2
6	23/4
7	31/4
8	33/4
10	- 51/2

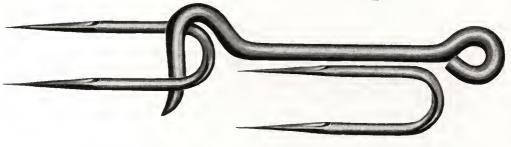
Packed one dozen in a box.

#### Extra Heavy

	Weight
Inches	per Dozen
8	Pounds
· ·	61/4
10	8

Packed one dozen in a box.

# Bright Wire Hooks and Staples



Length Inches	Diameter Inches	Weight per Gross Pounds
4	1/4	20
$4\frac{1}{2}$	1/4	21

#### Extra Heavy

Length Inches	Diameter Inches	Weight per Gross Pounds,
5	<sup>5</sup> / <sub>16</sub>	34
6	5/16	371/2

Packed one-quarter gross in a box.

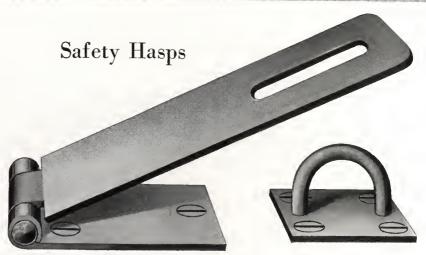
# Steel Staples



Length Inches 1 1 <sup>1</sup> / <sub>4</sub> 1 <sup>1</sup> / <sub>2</sub>	Weight per Gross Pounds  3/4  1  11/2	Length Inches 2½ 2½ 3/4 3	Weight per Gross Pounds 3 <sup>3</sup> / <sub>4</sub> 4 <sup>3</sup> / <sub>4</sub> 5
1¾ 2 2¼	2 2¾ 3	3½ 4	$\begin{array}{c} 6 \% \\ 10 \end{array}$

Sizes 1-inch to 3-inch are packed one gross in a box; 3½-inch and 4-inch, one-half gross in a box.

Also packed one gross each size in a case; weight, 45 pounds.



No. 30—Without hook. Cut full size of 41/2-inch

Length of Strap Inches	Width of Joint Inches	Weight per Dozen
21/2	1 nenes	Pounds
	11/	$1\frac{1}{2}$
31/4	$1\frac{1}{2}$	3
41/2	1½	4
6	1¾	7

These Hasps are made with extra large slots cut the long way of the strap. This leaves more metal around the slot and gives extra strength.

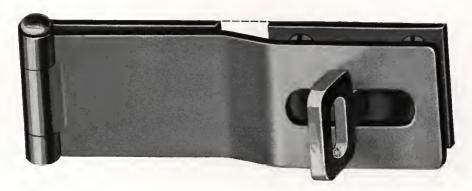
The hook on the No. 31 is of special advantage, as it holds the door closed when padlock is not in use.



No. 31-With hook. Cut full size of 41/2-inch

•	-
Width of Joint	Weight per Dozen
Inches	Pounds
11/2	43/4
13/4	$7\frac{1}{2}$
	Width of Joint Inches 1½

# No. 32 Swivel Staple Safety Hasp (Patented)





Sectional view showing spring washer

Made of eold rolled steel.

This Hasp is bent at such an angle that when the swivel staple is closed the door is held very securely, preventing rattling.

The swivel staple is securely attached to staple plate. A special spring washer between the staple plate and bottom washer holds the swivel staple in a fixed position at all times. Staple has eye for padloek.

When Hasp is closed all screws are eovered and eannot be removed.

Packed one complete Hasp in a box, with screws.

Any finish desired. For list of finishes, see page 210.

Length of Strap Inches	Width of Joint Inches	Weight per Dozen Pounds
$3\frac{1}{4}$	$1\frac{1}{2}$	4
$4\frac{1}{2}$	$1\frac{1}{2}$	$4\frac{3}{4}$
6	$1\frac{3}{4}$	$7\frac{1}{4}$

## No. 33 Extra Heavy Hinge Hasp



Especially adapted for use on heavy doors, such as front and rear store doors, warehouse doors, etc.

The Hasp is offset to allow for the thickness of the staple plate.

Hardened plate staple.

Besides the countersunk screw-holes it has a square hole for a carriage bolt, affording an unusually strong method of attaching.

Finishes: Bright Steel, Japan, Sherardized with Steel Pin, Sherardized with Brass Pin, Hot Galvanized with Brass Pin.

Packed one in a box, with screws.

Length, over all, 71/2 inches; width, 13/4 inches; thickness, 11/64 inch.

Weight, per dozen, 113/4 pounds.

# No. 34 Double-Hinge Safety Hasp



Made of cold rolled steel.

For use on lockers, tool chests, cabinets, boxes, etc.

All screws are covered when Hasp is locked.

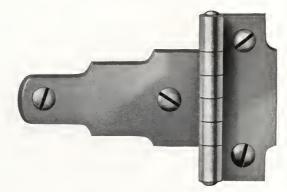
Packed one in a box, with ¾ x 7 screws.

Any finish desired. For list of finishes, see page 210.

31/4-inch, weight, per dozen, 41/2 pounds.

4½-inch, weight, per dozen, 6 pounds.

## Light Ornamental Strap and "T" Hinges



No. 274 Light "T"



No. 270 Light Strap

Made of cold rolled steel, in 2-inch size only.

Packed with  $\frac{5}{8}$  x 5 oval-head serews, one pair in an envelope, one dozen pairs in a box. Can also be furnished in bright steel, without screws.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, with serews, 1¾ pounds. Weight, per dozen, without serews, 1½ pounds.

# Plate Staples



Size of Plate Inches	Projection of Staple Inches	For Hasp Inches
$1\frac{1}{2} \times 1\frac{1}{4}$	9/16	4
$\frac{1\frac{3}{4} \times 1\frac{3}{8}}{2\frac{1}{16} \times 1\frac{3}{8}}$	5/8 3/	6
$\frac{2}{16}$ x $\frac{1}{8}$	%	- 8

# Hinge Hasps



$egin{array}{cccccccccccccccccccccccccccccccccccc$	4 6	Number of Hasps in Box 1 1 1	200 100	20 42
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Method of packing in boxes without screws

Length of Strap Inches	Number Dozen Hasps in Box	Weight per Box Pounds	Number Dozen in Case	Shipping Weight per Case, Pounds
3	1	$1\frac{3}{4}$	24	48
4	1	2	24	58
6	1	$4\frac{1}{2}$	12	62
8	1/6	33/	6	<u></u>

Packed, if desired, one in a box, with screws.

Finishes: Bright Steel, Japan, Sherardized Steel Pin, Sherardized Brass Pin, Hot Galvanized Brass Pin.

## Light Strap Hinges



Size Closed Inches	Length of Joint Inches	Number of Screw- boles	Size of Wood Screws
3	$1\frac{1}{8}$	6	3/4 x 6
4	$1\frac{1}{8}$	6	$\frac{3}{4} \times 7$
5	13/8	8	7⁄8 x 8
6	$1\frac{9}{16}$	8	1 x 9
8	$1\frac{7}{8}$	8	1 x 9



Method of packing one pair in a box with screws

Size Closed Inches	Number of Pairs in Box	Number of Pairs in Case— Boxed	Shipping Weight per Hundred Pair with Screws Pounds
3	1	300	24
4	1	300	32
5	1	200	52
6	1	200	68
8	1	100	128

Size Closed, Inches	Number Dozen Pairs in Box	Shipping Weight per Box, Pounds	Dozen Pairs in Case	Shipping Weight per Case, Pounds	
3	2	43/4	24	52	
4	2	$6\frac{1}{2}$	24	85	
5	1	$5\frac{1}{4}$			
5	2	$10\frac{1}{2}$	12	68	
6	1	$7\frac{1}{4}$			
6	2	$14\frac{1}{2}$	6	48	
0	1	14	1	60	



Method of packing in boxes without screws

Sizes up to 6-inch made of cold rolled steel.

Finishes: Bright Steel, Japan, Sherardized Steel Pin, Sherardized Brass Pin, Hot Galvanized Brass Pin.

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# Heavy Strap Hinges



Size Closed Inches	Length of Joint Inches	Number of Screw- holes	Size of Wood Screws
4.	$1\frac{1}{2}$	6	1 x 9
5	1 3/4	8	$\overline{1}$ x $\overline{9}$
6	$\frac{21_{2}}{2}$	8	$1\frac{1}{4} \times 11$
$\frac{8}{10}$	$\frac{2^{15}}{27}$ 16	8	$1\frac{1}{4} \times 12$
12	$\frac{37}{16}$	8 10	$1\frac{1}{2} \times 14$
14	4	10	1¾ x 16 1¾ x 16

Size Closed Inches	Number of Pairs in Box	Number of Pairs in Case— Boxed	Shipping Weight per Hundred Pairs with Screws Pounds
4	1	100	62
5	1	100	94
6	1	100	170
8	1	50	312
10	1	50	465
12	1	25	760
14	1	25	790



Method of packing one pair in a box with screws



Method of packing in boxes without screws

Size Closed, Inches	Number Dozen Pairs in Box	Shipping Weighl per Box, Pounds	Dozen Pairs in Case	Shipping Weight per Case, Pounds
4	2	111/4	12	74
5	2	$18\frac{1}{2}$	8	80
6	1	$17\frac{1}{4}$	8	146
8	1/2	$16\frac{1}{2}$	6	206
10	$\frac{1}{2}$	26	4	216
12	1/4	$20\frac{3}{4}$	2	174

Size 14-inch are packed in bundles only. Weight, per dozen pairs, 94½ pounds. Finishes: Bright Steel, Japan, Sherardized Steel Pin, Sherardized Brass Pin, Hot Galvanized Brass Pin.

# Light "T" Hinges



Length of Strap Inches	Length of Joint Inches	Width of Strap at Joint Inches	Narrow Width of Pad Inches	Number of Screw- holes	Size of Wood Screws
3	$2\frac{3}{8}$	1	$\frac{3}{4}$	6	$\frac{3}{4}$ x 6
4	$2\frac{1}{2}$	$1\frac{1}{8}$	7/8	6	$^{3}4 \times 7$
5	$3\frac{1}{4}$	$15_{16}$	1	7	7⁄8 x 8
6	$3\frac{1}{4}$	$15_{16}$	1	7	7⁄8 x 8
8	4	$1\frac{3}{4}$	$1\frac{1}{16}$	7	1 x 9
10	$4\frac{1}{2}$	$1^{11}_{16}$	$1\frac{3}{16}$	8	1 x 10



Number of Pairs in Box	Number of Pairs in Case— Boxed	Shipping Weight per Hundred Pairs with Screws Pounds
1	200	27
1	200	36
1	150	52
1	100	68
1	100	120
1	50	150
	of Pairs	Number of Pairs in Gase— Boxed  1 200 1 200 1 150 1 100 1 100

Method of packing one pair in a box with screws

Size Closed, Inches	Number Dozen Pairs in Box	Shipping Weight per Box, Pounds	Dozen Pairs in Case	Shipping Weight per Case, Pound
3	2	$5\frac{1}{4}$	24	70
4	2	$6\frac{1}{2}$	24	90
5	1	5		
5	2	10	12	70
6	1	6		
6	<b>2</b>	12	6	40
8	1	$11\frac{3}{4}$	4	54
10	1	15	4	70



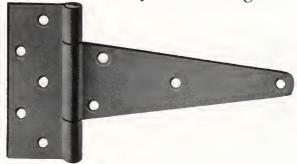
Method of packing in boxes without screws

Sizes up to 6-inch made of cold rolled steel.

Finishes: Bright Steel, Japan, Sherardized Steel Pin, Sherardized Brass Pin, Hot Galvanized Brass Pin.

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# Extra Heavy "T" Hinges



Length of Strap Inches 4	Length of Joint Inches $3\frac{1}{2}$	Width of Strap at Joint Inches 111 <sub>16</sub>	Narrow Width of Pad Inches 1 ½	Number of Screw- holes	Size of Wood Serews
5 6	$\frac{315}{16}$	$\frac{1}{1}\frac{7}{8}$ $\frac{2}{1}\frac{1}{8}$	$17_{16} \\ 134$	8	1 x 10
8 10	$\frac{5}{7}\frac{1}{2}$	$2\frac{1}{2}$	$2\frac{1}{4}$	9	1¼ x 11 1¼ x 12
12	8	$\frac{3\frac{3}{8}}{3\frac{5}{16}}$	$2\frac{5}{16}$ $2\frac{3}{4}$	$\frac{9}{10}$	1½ x 14 1¾ x 16
14	8	$3\frac{5}{16}$	$2\frac{3}{4}$	10	$1\frac{3}{4} \times 16$

$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Length of Strap Inches	Number of Pairs in Box	Number of Pairs in Case— Boxed	Shipping Weight per Hundred Pair with Screws Pounds
6 1 100 200 8 1 50 350 10 1 50 540 12 1 25 730		1	100	100
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		1	100	132
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	-	1	100	200
$\frac{12}{12}$ $\frac{1}{1}$ $\frac{340}{25}$ $\frac{340}{730}$	8	1	50	350
	10	1	50	540
14   1   25   780	12	1	25	730
	14	1	25	780



Method of packing one pair in a box with screws



Method of packing in boxes without screws

Size Closed, Inches	Number Dozen Pairs in Box	Weight per Box, Pounds	Dozen Pairs in Case	Shipping Weight per Case, Pounds
4	2	14	12	90
5	1	$13\frac{1}{4}$		
5	2	$26\frac{1}{2}$	8	114
6	1	$20\frac{1}{2}$	8	175
8	$\frac{1}{2}$	18	6	230
10	$\frac{1}{2}$	$28\frac{3}{4}$	4	240
12	$\frac{1}{4}$	$19\frac{1}{4}$	2	170

Size 14-inch are packed in bundles only. Weight, per dozen pairs, 80 pounds. Finishes: Bright Steel, Japan, Sherardized Steel Pin, Sherardized Brass Pin, Hot Galvanized Brass Pin.

### No. 840 Reversible "T" Hinge



This hinge is made especially for use on garage doors. It has a loose pin and ean be reversed and used as a full surface hinge or mortised into the jamb when brick construction is used.

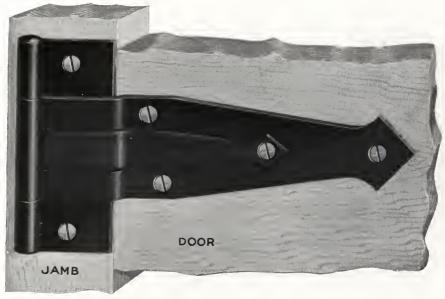
The following finishes are carried regularly in stock: Bright Steel, Japan, Dead Black Japan, Sherardized with Steel Pin.

Paeked one pair in a box with screws.

Size Inches	Weight per Hundred Pairs Pounds
6	1911/2
8	301
10	483
12	701
14	748
12	701

Sizes 12-inch and 14-inch are not embossed.

# No. 841 Offset Garage Hinge



JAMB DOOR CLOSED

OPEN

Made to swing doors entirely clear of opening. See lower illustration.

Embossed leaf adds to attractiveness and strength of hinge.

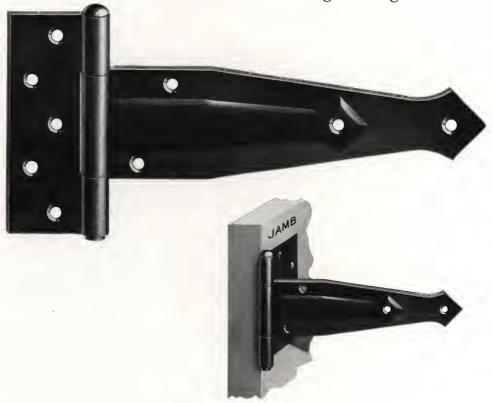
Packed one pair in a box with screws.

Japan finish only.

Sizc, 10-inch.

Weight, per dozen pairs, 431/2 pounds.

### No. 842 Ornamental Garage Hinge



Made with a loose pin so that the "T" part can be reversed and used as a full surface hinge or mortised into the jamb when brick construction is used.

The embossed leaf adds to the attractiveness and strength of the hinge.

After hinge is placed in position, the end of pin can be slightly riveted to prevent its removal.

Packed one pair in a box with screws.

Japan finish only.

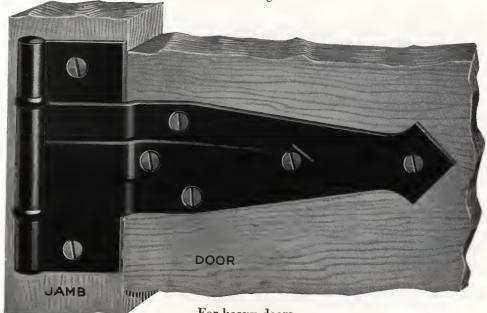
Size 6-inch made with tight pin only. Weight, per dozen pairs, 171/2 pounds.

Size, 10-inch. Weight, per dozen pairs, 44 pounds.

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# No. 843 Offset Garage Hinge

Hardened Bearing Washers



For heavy doors

DOOR CLOSED

JAMB

DOOR OPEN

Made to swing doors entirely clear of opening. (See lower illustration.)

Embossed leaf adds to attractiveness and strength of hinge.

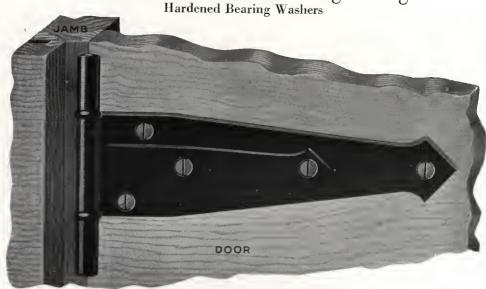
Three holes in leaf are punched square and countersunk so bolts or screws can be used as desired.

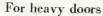
Packed one pair in a box with screws.

Finishes: Bright Steel, Japan or Dead Black Japan.

Size Inches	Weight per Dozen Pairs Pounds
12 18	771/4
24	$\begin{array}{c} 96 \\ 124 \end{array}$

### No. 844 Ornamental Garage Hinge







Made with an offset. Can be used on either brick or frame construction.

The embossed leaf adds to the attractiveness and strength of the hinge.

Three holes in leaf are punched square and countersunk so bolts or screws can be used as desired.

Packed one pair in a box with screws.

Finishes: Bright Steel, Japan or Dead Black Japan.

Size Inches	Offset Inches	Throw Inches	Weight per Dozen Pairs Pounds
12	$1\frac{1}{8}$	$2\frac{1}{4}$	791/4
18	$1\frac{1}{8}$	$2\frac{1}{4}$	98
24	$1\frac{1}{8}$	$2\frac{1}{4}$	122

# No. 846 Offset Garage Surface Hinge



The No. 846 Hinge is suitable for use on folding garage doors which are hung on the outside of the building. In such construction an offset is necessary to accommodate the foot and chain bolts when the doors are folded.

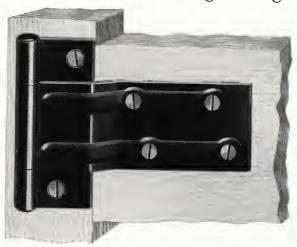
This hinge has an offset of  $1\frac{1}{8}$  inches and a throw of  $2\frac{1}{4}$  inches is produced.

Packed one pair in a box, with screws.

Japan finish only.

Size,  $4\frac{1}{2} \times 5\frac{1}{4}$  inches. Weight, per dozen pairs, 33 pounds.

# No. 847 Offset Garage Hinge



Made to swing doors entirely clear of opening. The embossed leaf adds to the strength of the hinge. Packed one pair in a box with screws.

Japan finish only.

Weight, per dozen pairs, 27 pounds.

### Screw Hook and Strap Hinges

Plain Steel
Rolled Threads Cold Rolled Joints



Comparative test for tensile strength, from a test made by United States Government Official:

Hot rolled soft steel, average pounds per square inch, 60,000 Cold rolled soft steel, actual pounds per square inch, 99,510

Length of Strap Inches	Size of Bolt Holes	Approximate Weight per Dozen Pairs	Length of Strap Inches	Size of Bolt Holes	Approximate Weight per Dozen Pairs
6	5/16"	$22\frac{1}{2}$	18	3/8"	$93\frac{1}{2}$
8	5/16"	$25\frac{1}{2}$	20	3/8"	$99\frac{1}{2}$
10	3/8"	391/4	22	3/8"	137
12	3/8"	48	24	3/8"	143
14	3/8"	74	30	1/2"	163
<b>1</b> 6	3/8"	80	36	1/2"	184

#### Steel Screw Hooks

Rolled Threads Extra Good Points

Diameter Inches	Length Inches	For Screw Hook and Strap Hinges Juches	
1/2	4	6, 8	
5/8	5	10, 12	
3/4	6	14, 16, 18, 20	
7/8	71/2	22, 24, 30, 36	

# Strap and Bolt Hinges



Length of Strap Inches	Approximate Weight per Dozen Pairs	Length of Strap Inches	Approximate Weight per Dozen Pairs
6	$28\frac{1}{2}$	18	1161/2
8	313/4	20	$121\frac{1}{2}$
10	523/4	22	1631/2
12	$61\frac{1}{2}$	24	169
14	97	30	1883/4
16	$103\frac{1}{2}$	36	2083/4

#### **Bolt Hooks**

Diameter Inches	Length Inches	For Strap and Bolt Hinges Inches	
1/2	6	6, 8	
5/8	8	10, 12	
3/4	10	14, 16, 18, 20	
7/8	10	22, 24, 30, 36	

### Special Hinges

Plain Steel, Japanned or Sherardized

Number 21 22	Length Open Inches 33/4 5	Width Inches 1 <sup>3</sup> / <sub>4</sub> 2 <sup>1</sup> / <sub>4</sub>	Weight per Dozen Pairs Pounds 4½ 7 <sup>3</sup> / <sub>4</sub>	5	
23	61/4	2 3/4	11½		•

Half size of No. 22

Nos. 21 and 22, plain steel, packed one dozen pairs in a box. No. 23, plain steel, packed one-quarter dozen pairs in a box. Nos. 21, 22 and 23, Sherardized, packed one pair in a box, with screws. Japanned hinges are packed with screws only when so ordered.

# No. 61 "Self-Cleaner" Pressed Steel Foot Scraper



This Scraper extends out over the end of the step, so that the dirt will drop down and not gather around the Scraper.

Furnished in Japanued, Sherardized or Hot Galvanized.

Envelope with screws attached to each Scraper.

Packed one dozen in a box. Weight, per dozen, 6¾ pounds.

# No. 62 "Upright" Pressed Steel Foot Scraper



Can be used on wood or embedded in cement.

Furnished in Japanned, Sherardized or Hot Galvanized.

Envelope with screws attached to each Scraper.

Packed one dozen in a box. Weight, per dozen, 7½ pounds.

# No. 82 "Silent" Parlor Door Hanger



Cut shows a left-hand Hanger

A "Silent" Parlor Door Hanger in name and in fact. Extremely simple in construction, with no complicated parts to get out of order.

Doors are easily hung with this Hanger, as it has a flexible hinge-joint which permits the Hanger to adjust itself to the top of the door, whether square or not. The full weight of the door rests on the adjusting-screw, which is extra heavy and long, and will never work loose and permit the door to drop down as do the short adjusting-screws. This is further prevented by a sort of spring lock-nut at the end of the adjusting-screw. The wheel has a vulcanized-fiber tread and is supplied with roller bearings. For sectional view of bearings, see illustration on page 35.

Each set is packed complete with serews, stop and guides. With single sets the stop is not necessary.

Double sets complete with 14-foot track. Single sets complete with 8-foot track.

Fifteen double sets in a case. Thirty single sets in a case.

Weight, per double set, 25 pounds. Weight, per single set, 15 pounds.

#### No. 70 Cellar Window Set



Cut full size

This Set consists of the following articles:

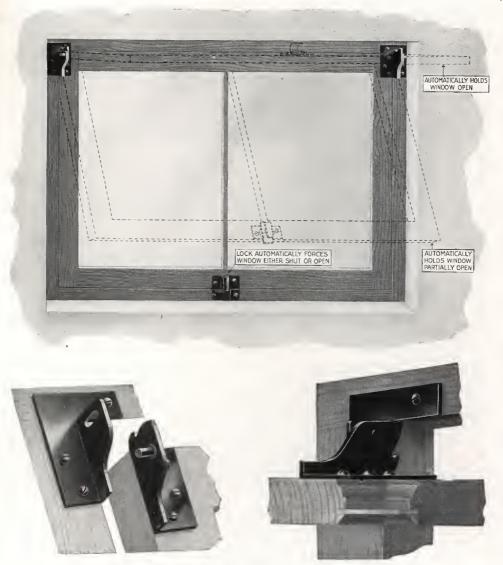
One pair 2 x 2-inch Tight-Pin Hinges One only 2½-inch Hook and Eye One only No. 600 "All-Steel" Sash Lock

All parts are heavily Sherardized to prevent rust. Also furnished in Japan or Cadmium finish, when so ordered.

A sample set mounted as illustrated when requested. One set, with screws, is packed in a carton. One dozen sets in a box. Twelve dozen sets in a case.

Weight, per dozen sets, 5¾ pounds.

#### No. 71 Automatic Cellar Window Set



In addition to the good features illustrated, the handle of lock is so formed as to give a liberal handhold to open window.

Furnished either Japanned, Cadmium or Sherardized. A sample set mounted when requested. One set, with screws, is packed in a carton. One dozen sets in a box. Twelve dozen sets in a case.

Weight, per dozen sets, 7½ pounds.

### No. 72 Cellar Window Set



This Set consists of the following articles:

One pair 2 x 2-inch Tight-Pin Hinges One only 2½-inch Hook and Eye One only No. 610 Sash Lock

All parts are heavily Sherardized to prevent rust. Also furnished in Japan finish, when so ordered.

A sample set mounted as illustrated when requested. One set, with screws, is packed in a carton. One dozen sets in a box. Twelve dozen sets in a case.

Weight, per dozen sets, 61/2 pounds.

#### No. 73 Cellar Window Set



Cut full size

This Set consists of the following articles:

One pair 2½-inch No. 518 Tight-Pin Light Narrow Hinges

One only 21/2-inch Hook and Eye

One only 2-inch No. 83 Turn Button

This set is furnished with Japanned Butts, Sherardized Turn Button and Nickel-Plated Hook and Eye, or completely Sherardized.

A sample set mounted as illustrated when requested. One set, with screws, is packed in a carton. One dozen sets in a box. Twelve dozen sets in a case.

Weight, per dozen sets, 3¾ pounds.

### No. 115 Corner Iron



Cut full size of 2 x 2-inch

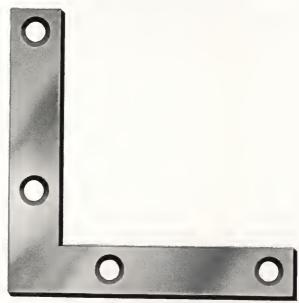
Length Inches	Width Inches	Number Holes	Number Dozen in Box	Weight per Box without Screws Pounds	Weight per Box with Screws* Pounds
1	$\frac{1}{2}$	2	3	$\frac{3}{4}$	1
$1\frac{1}{2}$	5/8	4.	3	$1\frac{3}{4}$	2
2	5/8	4.	3	$2\frac{1}{4}$	$2\frac{3}{4}$
2	7/8	4	3	$3\frac{1}{4}$	$3\frac{3}{4}$
$2\frac{1}{2}$	5/8	4	3	$3\frac{1}{2}$	4
3	$\frac{3}{4}$	4	3	5	6
$3\frac{1}{2}$	$\frac{3}{4}$	4	3	6	7
4	7/8	4	3	9	10
5	7/8	6	3	$15\frac{1}{2}$	$17\frac{1}{4}$
6	$1\frac{1}{8}$	6	2	15	$16\frac{1}{2}$
8	$1\frac{1}{4}$	6	1	$16\frac{1}{2}$	17
10	$1\frac{1}{4}$	10	1	$20\frac{1}{2}$	22

<sup>\*</sup>Cadmium only packed with screws.

Sizes up to  $3\frac{1}{2}x^{3}$ 4-inch made of cold rolled steel.

Finishes: Plain Steel, Sherardized, Hot Galvanized and Cadmium.

# No. 117 Flat Corner Iron



Cut full size of  $3 \times 3 \times \frac{1}{2}$ -inch

Length Inches	Width Inches	Number Holes	Number Dozen in Box	Weight per Box without Screws Pounds	Weight per Box with Screws* Pounds
2	3/8	4	3	1	$1\frac{1}{4}$
$2\frac{1}{2}$	3/8	4	3	$1\frac{1}{4}$	$1\frac{1}{2}$
$2\frac{1}{2}$	$\frac{1}{2}$	4	3	13/4	2
3	$\frac{1}{2}$	4	3	2	$2\frac{1}{2}$
3	5/8	4	3	$2\frac{1}{2}$	3
$3\frac{1}{2}$	$\frac{1}{2}$	4	3	$2\frac{1}{2}$	$2\frac{3}{4}$
$3\frac{1}{2}$	5/8	4	3	3	31/2
$3\frac{1}{2}$	$\frac{3}{4}$	4	3	$3\frac{3}{4}$	$4\frac{1}{2}$
4	$\frac{3}{4}$	4	3	$4\frac{1}{4}$	5
5	7/8	4	2	4.	$4\frac{1}{2}$
6	1	6	2	$5\frac{3}{4}$	$6\frac{3}{4}$

<sup>\*</sup>Cadmium only packed with screws.

All sizes made of cold rolled steel.

Finishes: Plain Steel, Sherardized, Hot Galvanized and Cadmium.

### No. 118 Mending Plate



Cut full size of 2-inch

Length Inches	Width Inches	Number Holes	Number Dozen in Box	Weight per Box without Screws Pounds	Weight per Box with Screws* Pounds
2	$\frac{1}{2}$	2	3	3/4	rounas 1
3	$\frac{5}{8}$	4	3	$1\frac{3}{4}$	$\overset{\bullet}{2}$
4	$\frac{5}{8}$	4	3	$2\frac{1}{4}$	3
4	7/8	4	3	$3\frac{1}{4}$	4
5	5/8	4	3	31/4	4
6	$\frac{3}{4}$	4	3	5	6
8	7/8	4.	2	6	63/
10	7/8	6	2	$10\frac{1}{4}$	113
12	11/8	6	1	$7\frac{3}{4}$	81/4
40 1 .					/ 1

\*Cadmium only packed with screws.

Sizes up to 6 x 3/4-inch made of cold rolled steel.

Finishes: Plain Steel, Sherardized, Hot Galvanized and Cadmium.

#### No. 119 Steel Tie Plate



Cut full size

Plain Steel or Japanned Packed one dozen in a bundle. Weight, per dozen, ¾ pound.

### No. 120 Steel Angle Brace



Cut two-thirds size

Plain Steel or Japanned
Japanned, packed one dozen in a box. Plain steel, in bulk.
Weight, per dozen, ¾ pound.

### No. 110 Shelf Brackets

The No. 110 Shelf Brackets are made of cold rolled steel. They are of one-piece girder-type construction.

Serew-holes are easily accessible.

They permit the use of full space between shelves.

Any finish desired. For list of finishes, see page 210.

Size Inside Inches	Number Dozen Pairs in Box	Size of For Shelf Flat-head	f Screws For Wall Oval-head	Weight pe P With Screws	r Dozen Pairs ounds Without Screws
3 x 4	1	5/8 x 6	5⁄8 <b>x</b> 6	$2\frac{3}{4}$	$2\frac{1}{2}$
4 x 5	1	3/4 x 6	1¼ x 6	3¾	31/4
5 x 6	1	34 x 6	1¼ x 6	6	5½
5 x 7	1	3⁄4 x 6	1¼ x 6	$6\frac{1}{2}$	$5\frac{3}{4}$
6 x 8	1	$^{3}4 \times 7$	$1\frac{1}{4}$ x 7	$7\frac{1}{2}$	7
7 x 9	1	$\frac{3}{4} \times 7$	1¼ x 7	$12\frac{3}{4}$	12
8 x 10	1	¾ x 7	1¼ x 7	$14\frac{3}{4}$	$13\frac{3}{4}$
$10 \times 12$	1	$\frac{3}{4} \times 8$	$1\frac{1}{4} \times 8$	$19\frac{1}{2}$	$18\frac{1}{2}$
12 x 14	1/2	34 x 8	1¼ x 8	23	$22\frac{1}{4}$

### Wire Hooks and Eyes

Steel or Solid Brass



Length Inches	Weight per Gross Pounds	Length Inches	Weight per Gross Pounds
1	13/4	4	111/4
11/2	3	5	$16\frac{1}{2}$
2	41/2	6	$21\frac{1}{2}$
21/2	61/4	8	25
3	9	10	281/4
31/2	$10\frac{3}{4}$	12	$31\frac{3}{4}$

Furnished in Bright Steel and Cadmium finishes.

Packed as follows: 1-inch and 1½-inch, one gross in a box; 2-inch to 4-inch, one-half gross in a box.

### Perfect Door and Gate Spring

Japanned or Plated



Number	Weight per Dozen Pounds
1	11/2
2	1 3/4
3	21/4
4	21/2
5	31/2
6	4
7	5

Nos. 1, 2 and 7 are not furnished in plated finishes. Packed one dozen in a box, with hooks.

### No. 78 Screen and Storm Sash Hanger

(Patented)



Screen or sash equipped with these hangers are easy to hang. The blind stops inside of casing serve as a guide when sliding hanger up to engage hook on easing. The sections on screen or sash slide over hook on easing and latch automatically. Prevent rattling.

Made especially for use on standard brick-mold but work equally well on frame construction.

The hook, or top section, is made in the form of a corner iron and is attached with three screws. It carries weight both at the top and side. It is made narrow so that it may be attached to the narrowest brick-mold.

Screen or sash must be pushed out at bottom to a considerable angle before the hanger is released. Prevents wind from raising sash off the hook.

Each set wrapped in a separate package complete with Sherardized screws.

The hangers are furnished Japanned or Sherardized.

Packed one dozen sets in a box. Twenty-four dozen in a case.

Weight, per dozen sets, 43/4 pounds.

### No. 79 Screen and Storm Sash Hanger

(Patented)





It is easy to hang screen or storm sash equipped with these Hangers. The blind stops inside of easing serve as a guide when sliding Hanger up to engage hook on easing. The sections on screen or sash slide over hook on easing and latch automatically. Prevent rattling.

Made of heavy-gauge steel.

The lower part of top section extends below the center of the bottom screws and acts as a brace, giving additional strength.

Screen or storm sash must be pushed out at bottom to a considerable angle before the Hanger is released. Prevents wind from raising sash off the hook.

Each set is wrapped in a separate package, complete with Sherardized screws.

The Hangers are furnished Japanned, Sherardized, Hot Galvanized and Cadmium finishes.

Packed one dozen sets in a box. Twenty-four dozen sets in a case.

Weight, per dozen sets, 4 pounds.

Extra bottoms can be furnished, packed two dozen sets in a box with screws.

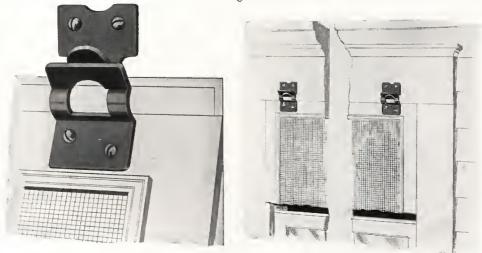
Weight, extra bottoms, two dozen, 4¾ pounds.

No. 79½, same as above, except packed with one only  $1\frac{1}{2}$ -inch cadmium-plated hook and eye. Weight, per dozen sets,  $4\frac{1}{4}$  pounds.

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# No. 80 Screen and Storm Sash Hanger

(Patented) Wrought Steel



The illustrations represent our Screen and Storm Sash Hanger.

First—The top of screen rests against blind-stop inside of casing, which serves as a guide when sliding Hanger up to engage hook on casing at top.

Second—The bottom of screen or sash is pushed out until frame on screen or sash slides over hook on casing and latches automatically.

Third—The Hangers are so constructed that they hold the screen or sash firmly in position and prevent rattling.

To attach the Hangers, first attach the bottom piece to the screen or sash and then fasten the hook on easing.

Each set is wrapped in a separate package, with Sherardized screws. Hangers furnished Japanned, Sherardized, Hot Galvanized and Cadmium. Packed one dozen sets in a box. Thirty-six dozen sets in a case.

Extra bottoms can be furnished, packed two dozen sets in a box, with screws.

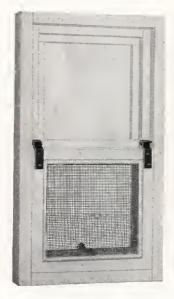
A working model is furnished free with the first order.

Weight, per dozen sets, 2¾ pounds. Weight, extra bottoms, two dozen, 3¼ pounds.

No. 801/4, same as above, except that it is made with 5/16-inch offset. Weight, per dozen sets, 21/2 pounds.

No.80½, same as above, except packed with one only 1½-inch cadmium-plated hook and eye. Weight, per dozen sets, 2¾ pounds.

#### No. 81 Screen Hanger



A simple, convenient device for hanging half-length screens. Easy to attach.

Sereens can be hung or removed from inside of room.

Furnished in Sherardized or Cadmium finish.

Each complete set, with 1½-inch hook and eye, wrapped separately.

Packed one dozen sets in a box. Three gross in a ease.

Weight, per dozen sets, 11/4 pounds.

#### No. 83 Turn Button

(Patent applied for)

This Turn Button is so formed that the only point of contact on the window frame is at the circular base around the screw-hole. The wings are raised slightly above the base



Cut full size of 2-inch

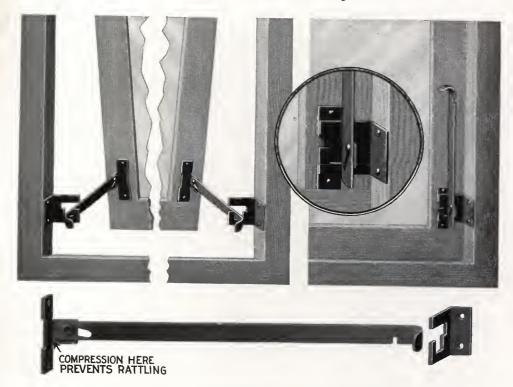
and the edges are curved up so that in turning it will never gouge into the wood.

Made only in Cadmium finish, which, being rust-proof, will prevent the appearance of rust streaks on the window frame.

Paeked either one gross in a box with 1 x 7 Sherardized oval-head serews, or one gross in a box without serews. Shipped with serews unless otherwise specified.

Size Inches	Weight per Gross Pounds no Screws	Weight per Gross Pounds with Screws	Number of Gross in Case
1¾	21/2	3	18
2	31/4	3¾	20

### No. 85 Storm Sash Adjuster



The illustrations show the No. 85 Adjuster in the positions it assumes when sash is opened and closed.

The lower illustration is an enlarged view of the Adjuster, and shows the construction of the joint which prevents rattling.

When closed, the Adjuster locks the sash securely in position.

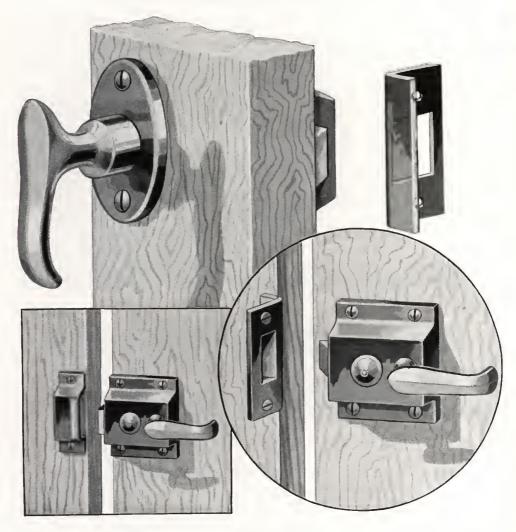
The slot in bar which holds sash open is wedge-shaped, and keeps sash firmly in position. The more pressure on the bar the firmer the wedge-shaped slot is fixed in position.

Two sizes, 5-inch and 10-inch. Made entirely of steel. Furnished in Japanned or Cadmium finish.

Packed one pair—one right and one left—in an envelope, with 1x7 screws. Envelope printed with illustrated instructions for attaching. One dozen pairs in a box. Twelve dozen pairs in a case.

Weight, per dozen pairs, 5-inch,  $4\frac{1}{2}$  pounds. Weight, per dozen pairs, 10-inch,  $6\frac{1}{4}$  pounds.

#### No. 95 Rim Screen Door Latch



Artistically designed lever-type handles distinguish this Latch. They are placed far back on the door, preventing interference when opening. For doors  $1\frac{1}{6}$  to  $1\frac{3}{6}$  inches thick.

Handle and spindle are east in one piece; no washers required.

Bolt is reversible for doors swinging either in or out. Adaptable for right- or left-hand doors. Can also be used on French doors.

Locking device is controlled by music-wire spring.

Any finish desired. For list of finishes, see page 210.

Packed with oval-head screws for latch and escutcheon and with flat-head screws for strike.

Packed one Latch in a box, with screws. Ten dozen in a case.

Weight, per dozen, 81/2 pounds.

# No. 96 Mortise Screen Door Latch



Artistically designed lever-type handles distinguish this Latch. Has beveled-edge escutcheon plates. For doors 11/16 to 13/8 inches thick.

Handle and spindle are east in one piece; no washers required.

For doors swinging in or out. Adaptable for right- or left-hand doors. Can also be used on French doors.

Locking device is controlled by music-wire spring.

Any finish desired. For list of finishes, see page 210.

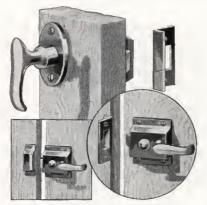
Packed with oval-head screws for escutcheons and with flat-head screws for latch and strike.

Packed one Latch in a box, with screws. Ten dozen in a case.

Weight, per dozen, 91/2 pounds.

#### NATIONAL MANUFACTURING COMPANY STERLING, ILLINOIS

### Combination Screen and Storm Door Sets



No. 95 Latch



No. 96 Latch



No. 123 Spring Hinge



No. 124 Spring Hinge



No. 500 Butt



No. 4201/2 Butt

(See opposite page.)

# Combination Screen and Storm Door Sets

These sets are made up of items illustrated on the opposite page and are available in the following combinations. Any finish desired. For list of finishes, see page 210.

#### No. 954 Screen and Storm Door Set

Packed with three only  $2\frac{1}{2}$ -inch No.  $420\frac{1}{2}$  special Screen Door Butts and one only No. 95 Rim Latch.

Weight, per dozen sets, 181/4 pounds.

#### No. 964 Screen and Storm Door Set

Same as the above, except that it is packed with No. 96 Mortise Latch. Weight, per dozen sets, 19½ pounds.

#### No. 955 Screen and Storm Door Set

Packed with three only 2½ x 2½-inch No. 500 Butts and one only No. 95 Rim Latch.

Weight, per dozen sets, 17¾ pounds.

#### No. 965 Screen and Storm Door Set

Same as the above, except that it is packed with No. 96 Mortise Latch.

Weight, per dozen sets, 19 pounds.

(See opposite page.)

#### No. 90 Screen and Storm Door Set



Cut one-half size

The combination Screen Set here illustrated is both durable and practical. The No.121 Hinges are of steel, size  $3 \times 2\frac{1}{2}$  inches. They are also loose-pin, so that it is not necessary to remove any screws when taking down the door. An offset hinge can be obtained by removing the pin and reversing one leaf.

No. 3 Perfect Spring, with loop ends, packed with each set. Cadmium-plated screws and hooks and eyes are packed with the japanned sets.

No. 200 Door Pull is packed with this set in all finishes.

A sample set mounted as illustrated when requested. One set, with screws, is packed in a carton, and one dozen sets in a box. Twelve dozen sets in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen sets, 1034 pounds.

#### No. 91 Screen and Storm Door Set



This Set consists of the following:

1 pair No. 122 Loose Pin Spring Hinges. Made of steel. Music wire spring. Hinge operates with or without spring. Door can be taken down without removing screws.

1 only 2½-inch Hook and Eye. 1 only No. 200 Pull.

A sample set mounted as illustrated when requested.

Packed one set in a carton, with cadmium-plated screws, and one dozen sets in a box. Twelve dozen sets in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen sets, 9 pounds.

#### No. 92 Screen and Storm Door Set



Cut one-half size

The combination Screen Set here illustrated is both durable and practical. The No. 121 Hinges are of steel, size  $2\frac{1}{2} \times 2\frac{1}{2}$  inches. They are also loose-pin, so that it is not necessary to remove any screws when taking down the door. An offset hinge can be obtained by removing the pin and reversing one leaf.

No. 2 Perfect Spring, with loop ends, packed with each set. Cadmiumplated serews and hooks and eyes are packed with these sets.

No. 205 Door Pull is packed with this set.

A sample set mounted as illustrated when requested. One set, with screws, is packed in a earton, and one dozen sets in a box. Twelve dozen sets in a case.

Japan and Cadmium finishes only.

Weight, per dozen sets, 81/4 pounds.

# No. 93 Screen and Storm Door Set



Cut one-half size

#### This Set eonsists of the following:

1 pair No. 123 Spring Hinges. Made of steel. Strong, dependable spring, fully enclosed. Hinge operates with or without spring.

1 only 21/2-inch Hook and Eye.

1 only No. 200 Pull.

A sample set mounted as illustrated when requested.

Paeked one set in a carton, with serews. Twelve dozen sets in a ease.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen sets, 121/4 pounds.

### No. 94 Screen and Storm Door Set



Cut one-half size

#### This Set consists of the following:

1 pair No. 124 Spring Hinges. Made of steel. Strong, dependable spring, fully enclosed. Hinge operates with or without spring.

1 only 21/2-inch Hook and Eye.

1 only No. 200 Pull.

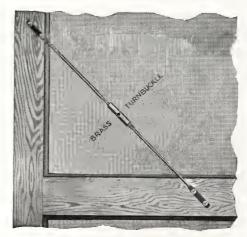
A sample set mounted as illustrated when requested.

Packed one set in a carton, with screws. Twelve dozen sets in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen sets, 121/4 pounds.

#### No. 195 Screen Door Turnbuckle



Our Turnbuckles are made extra long, giving additional leverage to raise the door. They can be used on either screen or storm doors. The end pieces are of steel, with a *brass* Turnbuckle in the center. As brass will not rust to steel, our Turnbuckles can be easily operated at any time. They are made with S.A.E. threads.

Size 14½-inch are packed with cadmium-plated screws, one complete Turn-buckle in a specially printed envelope, one dozen in a box, sixty dozen in a case.

Size 42-inch are packed one dozen in a box.

A handsome enamel stamped display card furnished free with the first order. Any finish desired. For list of finishes, see page 210.

Length	Weight per
Inches	Dozen
	Pounds
141/2	1½
42	$3\frac{1}{2}$

### No. 196 Screen Door Turnbuckle

Made extra heavy, with S.A.E. threads.

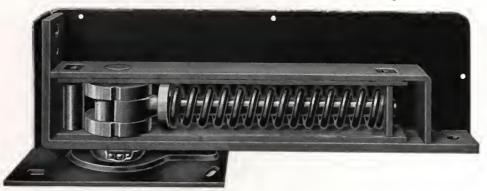
Packed with cadmium-plated screws, one dozen in a box.

Any finish desired. For list of finishes, see page 210.

Length Inches	Weight per Dozen
16 7 °	$\frac{Pounds}{2^{3}4}$
50	$7\frac{1}{2}$

(For Garage Door Turnbuckles, see page 73.)

# No. 240 Ball-Bearing Floor Hinge



View of Hinge, showing one Side Plate, Back Plate and Floor Plate attached.



Dark part carries the weight of the door independent of the spring-closing feature.

Dark part shows the spring-closing feature independent of the part which carries the weight of the door.



Sectional view, showing construction of bearings and the case-hardened roller at left which absorbs spring pressure.

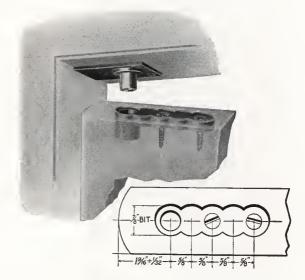
Page 140

# No. 240 Ball-Bearing Floor Hinge

View showing how pivot for top of door and pivot plate are attached. No chiseling, mortising or measuring required. This is a real time- and labor-saving feature.

The illustrations on this page and the opposite page show our Ball-Bearing Floor Hinge.

The construction of this Floor Hinge is radically different from other floor hinges. The part which bears the weight of the door and the spring-closing feature are independent of each other, although necessarily combined.



The spring pressure and not the weight of the door causes the wear in all spring hinges.

In this Hinge the pressure of the spring is not against the hinge bearing which carries the door, but is absorbed by a 1-inch case-hardened roller, which prevents wear on the hinge bearing. This Hinge will always keep the door firmly in center of opening when at rest, as there is no possibility of wear in the hinge bearing.

In the typical floor hinge, the maximum pressure of the spring against the bearing carrying the weight of the door is, we found by actual test, 300 pounds. The pressure on this bearing in our Hinge is about 10 pounds, a saving in wear and tear in favor of our Hinge in the ratio of 30 pounds to one.

The pivot for the top is attached by simply boring five %-inch holes. Requires no chiseling.

The construction of pivot plate for head jamb is unique. Simply placing end against jamb and inserting three screws brings bearing portion into correct position. No mortising or measuring required. This is one of the greatest laborsaving features of this Hinge, and appeals immediately to the contractor.

Reversible side plates are furnished with this Hinge. They avoid the necessity of stocking both right- and left-hand plates in various finishes.

A jamb plate can be furnished where concrete floors are used.

The screw slots in floor plate arc so placed as to provide for an adjustment to secure proper alignment.

The door is held open, when swung to either side, 95 degrees.

The spring is oil tempered. Ball bearings of the very best quality are used.

For doors 11/8 inches to 21/4 inches thick.

Any finish desired. For list of finishes, see page 210.

Packed one complete Hinge, with all necessary parts, in a box with illustrated directions for attaching. One dozen in a case.

Weight, each, 3 3/4 pounds; case, 50 pounds.



#### No. 225 Push Plate

Wrought Steel

This is a very popular design. The wide, beveled edges harmonize nicely with beveled-edge escutcheon plates and half-surface butts.

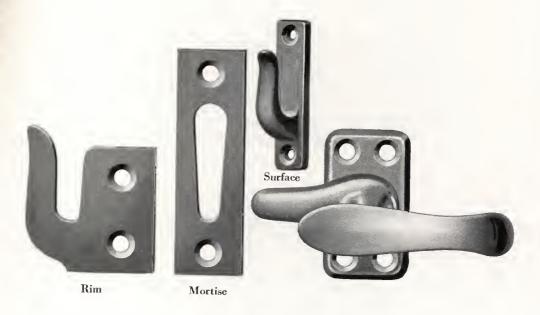
Each plate is slightly bowed. This feature insures the center as well as the ends of the plate being drawn close to the door when the serews are inserted.

Each plate is highly polished and plated. Any finish desired. For list of finishes, see page 210.

Each plate is wrapped separately in anti-tarnish paper, with  $\frac{5}{8} \times 6$  oval-head screws.

One-half dozen in a box. Size of plate, 3 x 10 inches. Weight, per dozen, 5 pounds.

# Casement Window Fastener



750R—with rim strike. 750M—with mortise strike. 750S—with surface strike.

This Fastener is furnished in any finish desired. For list of finishes, see page 210.

Packed regularly with rim strikes, one dozen in a box, with serews. Twenty-four dozen in a ease. Mortise or surface strike will be furnished if so specified when ordering.

Weight, per dozen, 3¾ pounds.

#### No. 600 Sash Lock

(Patented)

All-Steel or Solid Brass



Cut full size



Bottom view of Sash Lock

The Lock is made of cold rolled steel throughout, taking an exceptionally fine finish. Also furnished in solid brass.

The lower illustration shows the simple construction of this Lock. The coil spring is made of finest piano wire, fully tested. Owing to the peculiar and simple construction of the Lock, friction is reduced to the minimum and the rigidity of the Lock is retained.

Each Lock is wrapped in a separate package, complete with screws. Packed one dozen in a box. Seventy-two dozen in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 1¾ pounds.

# No. 699 Pressed Steel or Brass Cupboard Turn



DOOR CAS/NG

Cross section showing flat strike attached

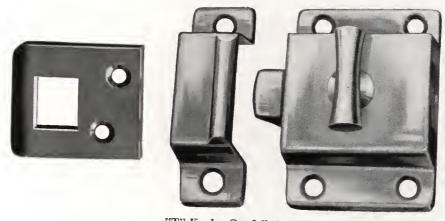
Oval Knob-Cut full size

This Turn is the same construction and design as our No. 702 Cupboard Turn illustrated on page 146, but is much smaller.

Each Turn is wrapped in a separate package, complete with oval-head screws. Packed one dozen in a box. Sixty dozen in a case.

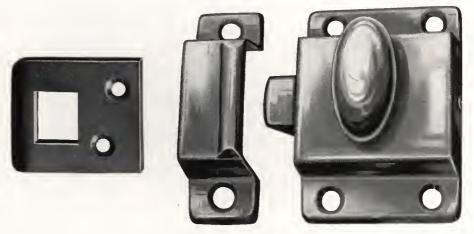
Weight, per dozen, 11/4 pounds.

# No. 700 Pressed Steel Cupboard Turn



"T" Knob-Cut full size (For description, see page 146.)

## No. 702 Pressed Steel or Brass Cupboard Turn



Oval Knob-Cut full size

The above cut, together with the two on page 145, illustrates our three designs in Cupboard Turns.

Nos. 699 and 702 are made of cold rolled steel; also of solid brass. No. 700 is made of pressed steel only.

The No. 702 Pressed Steel Turn has a solid brass top on the knob.

The following are points of mcrit:

The bolt has a rounded point same as high-grade door locks.

The strike has a rounded top, providing a roller-shaped bearing on which bolt works easily.

A flat strike, as illustrated on page 145 with Nos. 699 and 700 Cupboard Turns, for use on casings which are not flush with doors, is furnished when so specified.

The Turns are simple in construction, having but few parts. They cannot get out of order.

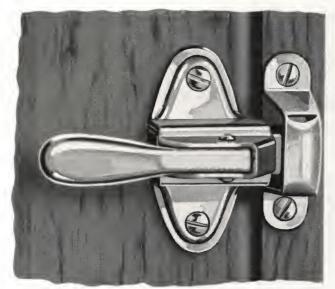
All standard finishes are kept regularly in stock. Special finishes on short notice. For list of finishes, see page 210.

Each Turn is wrapped in a separate package, complete with ovalhead screws. Packed one dozen in a box. Forty-eight dozen in a case.

Weight, per dozen, 2 pounds.

### Cabinet Door Latches

Steel or Solid Brass



No. 705R. Cut full size

No. 705R. For use with rabbeted doors with %-inch offset.

Packed one dozen in a box, with oval-head screws.

Any finish desired. For list of finishes, see page 210.

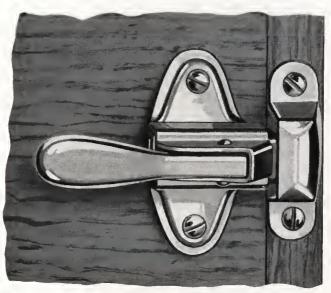
Weight, per dozen, 2 pounds.

No. 705S. For use with flush doors.

Packed one dozen in a box, with oval-head screws.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 2 pounds.



No. 705S. Cut full size

#### Cabinet Door Latches



No. 707. For doors \(^3\)4 to 1\(^1\)8 inches thick.

Made of cold rolled steel with solid-brass handle.

Packed one dozen in a box, with  $\frac{5}{8} \times 6$  oval-licad screws for the handle and  $\frac{5}{8} \times 6$  round-head screws for the lateli.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 2½ pounds.



No. 706

No. 706. For doors  $\frac{3}{4}$  to  $1\frac{1}{8}$  inches thick.

Made of cold rolled steel with solid-brass handle.

Packed one dozen in a box, with  $\frac{5}{8}$  x 7 oval-head screws for handle and  $\frac{5}{8}$  x 6 round-head screws for latch.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 2½ pounds.

Page 148

## No. 715 Friction Cabinet Door Set



Set consists of one pair 1½-inch No. 485 Ornamental Hinges, one No. 710 Friction Catch and one No. 215 Pull with solid-brass top on the knob.

Each set is wrapped in a separate package, with oval-head screws. One dozen sets in a box.

Any finish desired. For list of finishes, see page 210.

## No. 716 Friction Cabinet Door Set



For use with rabbeted doors on cupboards.

The Ornamental Hinge is made with 3/8-inch offset.

Set consists of one pair No. 486 Offset Ornamental Hinges, one No. 710 Friction Catch and one No. 215 Pull.

Each set is wrapped in a separate package, with oval-head screws. One dozen sets in a box.

Any finish desired. For list of finishes, see page 210.

## No. 717 Friction Cabinet Door Set



For use with rabbeted doors on eupboards.

The Ornamental Hinge is made with 3/8-ineh offset.

Set eonsists of one pair No. 487 Offset Ornamental Hinges, one No. 710 Frietion Catch and one No. 215 Pull.

Each set is wrapped in a separate package, with oval-head serews. One dozen sets in a box.

Any finish desired. For list of finishes, see page 210.

# No. 718 Friction Cabinet Door Set



For use with rabbeted doors on cupboards.

The Ornamental Hinge is made with 3/8-inch offset.

Set eonsists of one pair No. 456 Offset Ornamental Hinges, one No. 710 Friction Catch and one No. 215 Pull.

Each set is wrapped in a separate package, with oval-head serews. One dozen sets in a box.

Any finish desired. For list of finishes, see page 210.

## No. 719R Cabinet Door Set

Steel or Solid Brass



For use with rabbeted doors on eupboards.

The Ornamental Hinge is made with 3/8-inch offset.

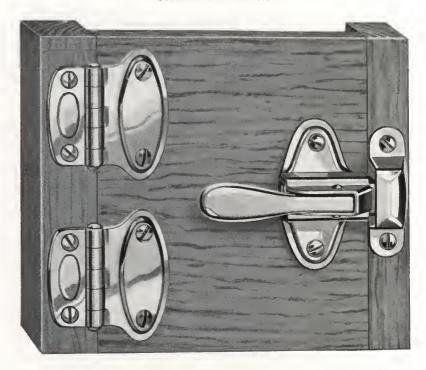
Set eonsists of one pair No. 487 Offset Ornamental Hinges and one No. 705R Cabinet Lateh.

Each set is wrapped in a separate package, with oval-head serews. One dozen sets in a box.

Any finish desired. For list of finishes, see page 210.

#### No. 719S Cabinet Door Set

Steel or Solid Brass



For use with flush doors on cupboards.

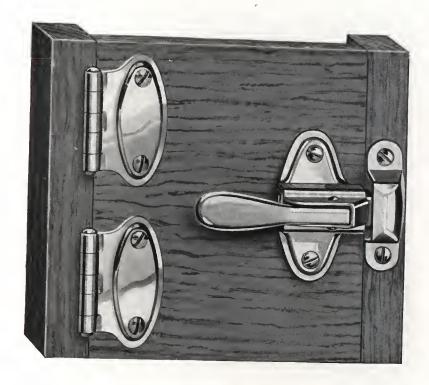
The Ornamental Hinge is made full surface.

Set consists of one pair No. 495 Ornamental Hinges and one No. 705S Cabinet Lateh.

Each set is wrapped in a separate package, with oval-head serews. One dozen sets in a box.

Any finish desired. For list of finishes, see page 210.

# No. 719SM Cabinet Door Set



For use with flush doors on cupboards.

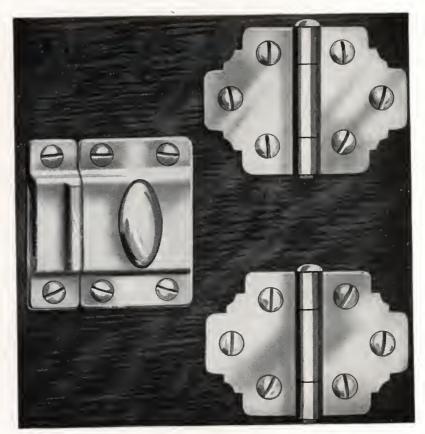
The Ornamental Butt is made half surface, only one side to mortise.

Set eonsists of one pair No. 490 Half Surface Ornamental Butts and one No. 705S Cabinet Latch.

Each set is wrapped in a separate package, with oval-head serews. One dozen sets in a box.

Any finish desired. For list of finishes, see page 210.

## No. 725 Cabinet Door Set



Cut full size

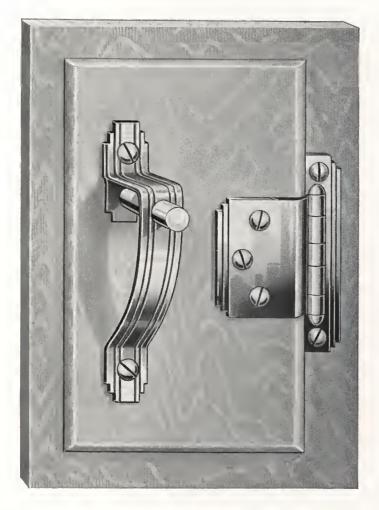
This set consists of one pair 1½-inch No. 405 Ornamental Hinges and one only No. 699 Cupboard Turn.

It is suitable for use on medicine cabinets, china cabinets, kitchen cabinets, linen cabinets, etc.

Each set is wrapped in a separate package, with oval-head screws. One dozen sets in a box.

Any finish desired. For list of finishes, see page 210.

## No. 760R Cabinet Door Set



For use with rabbeted doors on cupboards.

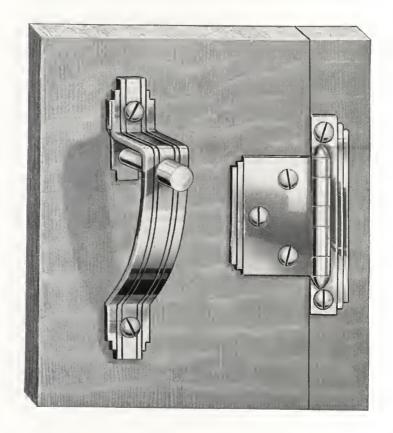
The Ornamental Hinge is made with %-inch offset.

Set consists of one pair No. 460R Offset Ornamental Hinges and one No. 706 Cabinet Latch. The latch has a solid-brass handle.

Packed one dozen sets in a box, complete with screws.

Any finish desired. For list of finishes, sec page 210.

## No. 760S Cabinet Door Set



For use with flush doors on eupboards.

The Ornamental Hinge is made full surface.

Set consists of one pair No. 460S Ornamental Hinges and one No. 706 Cabinet Latch. The latch has a solid-brass handle.

Paeked one dozen sets in a box, complete with screws.

Any finish desired. For list of finishes, see page 210.

## No. 770R Cabinet Door Set



For use with rabbeted doors on cupboards.

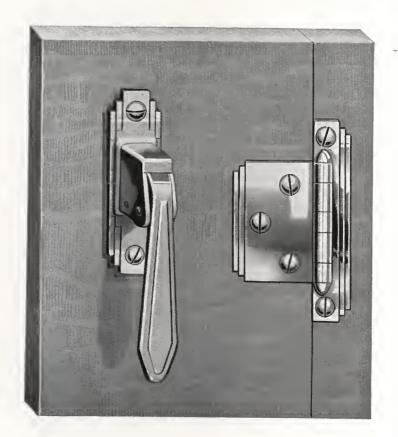
The Ornamental Hinge is made with %-ineh offset.

Set eonsists of one pair No. 460R Offset Ornamental Hinges and one No. 707 Cabinet Lateh. The lateh has a solid-brass handle.

Packed one dozen sets in a box, complete with screws.

Any finish desired. For list of finishes, see page 210.

## No. 770S Cabinet Door Set



For use with flush doors on cupboards.

The Ornamental Hinge is made full surface.

Set consists of one pair No. 460S Ornamental Hinges and one No. 707 Cabinet Latch. The latch has a solid-brass handle.

Packed one dozen sets in a box, complete with screws.

Any finish desired. For list of finishes, see page 210.

## No. 215 Oval-Knob Cabinet Door Pull



Cut full size

Made of cold rolled steel. Solid brass top on knob.

Packed one-quarter gross in a box, with ½ x 5 oval-head screws.

Any finish desired. For list of finishes, see page 210.

Weight, per gross, 8 pounds.

## No. 710 Friction Catch



Cut full size

Spring made of specially tempered steel.

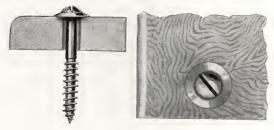
Paeked one-quarter, one-half and one gross in a box, each eateh wrapped separately with  $\frac{1}{2}$  x 6 round-head serews.

Any finish desired. For list of finishes, see page 210.

Weight, per gross, 4 pounds.

# No. 300 One-Piece Stop Bead Screw

Requires no washer



Cut full size

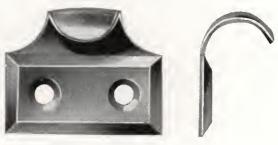
Size, 11/8 x 8.

Packed one gross in a box. Any finish desired. For list of finishes, see page 210.

Weight, per gross, 1 pound.

### No. 135 Steel Sash Lift

Pressed Steel or Brass



Cut full size

The sectional view at the right shows the liberal projection for the fingers—an unusually valuable feature of this Lift.

Packed one-half gross in a box, with oval-head screws. Eight gross in a case. Any finish desired. For list of finishes, see page 210.

Weight, per gross, 51/4 pounds.

#### No. 140 Flush Sash Lift

Pressed Steel



Cut full size

One size only, 3 inches.

Each Lift is wrapped in a separate package, complete with ovalhead serews. Packed one-quarter gross in a box. Any finish desired. For list of finishes, see page 210.

Weight, per gross, 91/2 pounds.

## No. 150 Bar Sash Lift and Drawer Pull

Pressed Steel



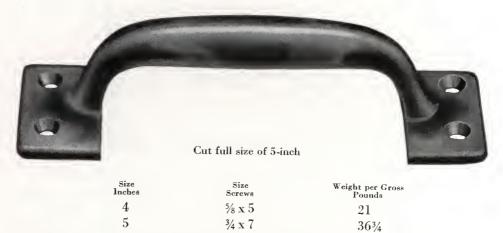
One size only, 4 inches.

Four Sash Lifts, with serews in envelope, tied in a package. Packed one-quarter gross in a box. Five gross in a ease. Any finish desired. For list of finishes, see page 210.

Weight, per gross, 221/4 pounds.

# No. 160 Bar Sash Lift and Drawer Pull

Cast Iron



Packed one-quarter gross in a box, with oval-head screws. Four gross in a case. Any finish desired. For list of finishes, see page 210.

# No. 170 Bar Sash Lift and Drawer Pull

Pressed Steel



One size only, 4 inches.

Packed one-quarter gross in a box, with %x5 oval-head screws. Five gross in a case. Any finish desired. For list of finishes, see page 210.

Weight, per gross, 111/4 pounds.

### No. 205 Drawer Pull

Pressed Steel



Cut full size of 31/4-inch

Length Inches	Width Inches	Weight per Gross Pounds	Number of Gross in Case
$2\frac{3}{4}$	1/2	$5\frac{3}{4}$	5
31/4	5/8	8	6
$4\frac{1}{2}$	3/4	$13\frac{1}{2}$	5

Packed one-quarter gross in a box, with screws. Any finish desired. For list of finishes, see page 210.

## No. 210 Screen Lift

Japanned or Plated



Packed one-half gross in a box, complete with screws. Any finish desired. For list of finishes, see page 210.

Weight, per gross, 41/2 pounds.



## No. 106 Door Pull

Made of solid brass.

Paeked one in an envelope, with  $\frac{5}{8}$  x 7 oval-head serews. One dozen in a box.

Any fluish desired. For list of finishes, see page 210.

Weight, per dozen, 14 ounees.

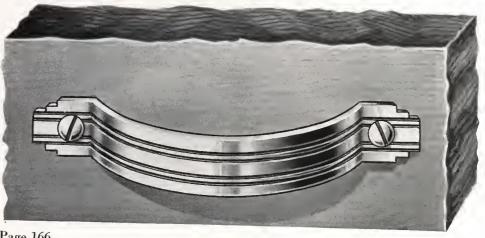
## No. 107 Drawer Pull

Made of solid brass.

Paeked one in an envelope, with 5/8 x 7 oval-head serews. One dozen in a box.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 14 ounees.



Page 166

## No. 105 Crescent Drawer Pull

Pressed Steel or Brass



Size Inches	Steel Weight per Gross Pounds	Brass Weight per Gross Pounds
31/4	93/4	11
3¾	131/4	141/2

The 31/4-inch size only is furnished in solid brass.

Each Crescent Pull is wrapped in a separate package, complete with screws. Packed one-quarter gross in a box. Six gross in a case.

Any finish desired. For list of finishes, see page 210.

## No. 200 Pressed Steel Pull



Made of cold rolled steel, highly polished. One size only, 5 inches. Packed one-quarter gross in a box, with \(^3\!/\_4 x 7\) oval-head screws.

Any finish desired. For list of finishes, see page 210.

Weight, per gross, 71/2 pounds.

# No. 121 Loose Pin Surface Hinge

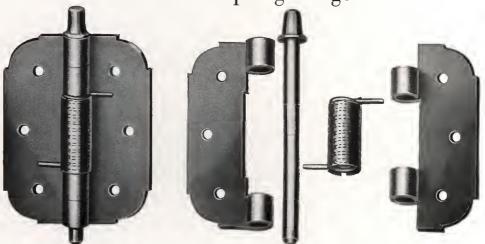


Cut one-half size of 3-inch

Can be used on doors not flush with joint by reversing one leaf for offset. Packed one pair in a box, with screws. Sixteen dozen pairs in a case. Any finish desired. For list of finishes, see page 210.

Weight, per dozen pairs, 2½-inch, 5½ pounds. Weight, per dozen pairs, 3-inch, 7½ pounds.

## No. 122 Spring Hinge



Made of steel. Music wire spring. Hinge operates with or without spring. Loose pin. Door can be taken down without removing screws.

Packed one pair in a box, with screws. Sixteen dozen pairs in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per'dozen pairs, 71/2 pounds.

# No. 123 Heavy Steel Full Surface Spring Hinge Button Tip



Illustration full size

Made of heavy-gauge steel.

Strong, dependable spring, fully enclosed.

Made in one size only, 3-inch.

Can be used either right- or left-hand.

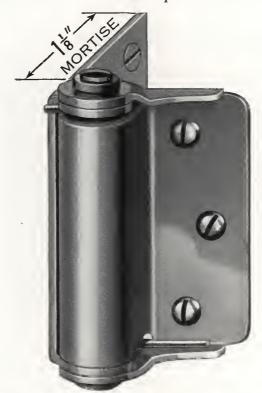
An ideal spring hinge for screen or storm doors, combination screen and storm doors, and wood lavatory stall doors with wood partitions.

Packed one pair in a box, with  $1 \times 9$  round-head screws. One hundred pairs in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen pairs, 11 pounds.

# No. 124 Heavy Steel Half Surface Spring Hinge Button Tip



Cut full size

Made of heavy-gauge steel.

Strong, dependable spring, fully enclosed.

Made in one size only, 3-inch.

Can be used either right- or left-hand.

For use on screen or storm doors, combination screen and storm doors, and wood lavatory stall doors with wood partitions.

The butt part is made of an exact width to fit against jamb when mortise is cut through a standard 1%-inch molding or casing. The butt part is attached first and door is then set in place and surface leaf attached. A labor-saving feature.

Packed one pair in a box with  $1 \times 9$  round-head screws for surface leaf and  $1 \times 9$  flat-head screws for mortise leaf. One hundred pairs in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen pairs, 1134 pounds.

# No. 400 Ornamental Cupboard Butt



Cut full size of 134-inch

Size Luches	Kind of Pin	Style	Number Pairs in Box	Weight per Dozen Pairs Pounds	Dozen Pairs in Case
11/2	Oval-liead	Flat	1 dozen	2	40
13/4	Oval-head	Flat	1 dozen	$2\frac{1}{2}$	32
217	Ball tip	Flat	$1~\mathrm{dozen}$	4 .	18
$2\frac{1}{2}$	Ball tip	Offset	1 pair	7	12

Sizes 1½-inch, 1¾-inch and 2-inch are packed one pair in an envelope, with oval-head screws. (Sec page 4.)

# No. 405 Ornamental Surface Hinge

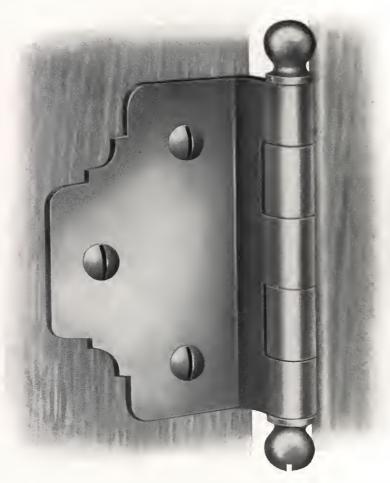


Cut full size of 11/2-ineh

Size Inches 1½ 1½ 1¾ 2 2½	Kind of Pin Oval-head Oval-head Ball tip Ball tip	style Flat Flat Flat Flat	Number Pairs in Box 1 dozen 1 dozen 1 dozen 1 pair	Weight per Dozen Pairs Pounds $\frac{2}{2} \frac{3}{4} \frac{4^{3}}{4}$	Dozen Pairs in Case 40 32 18
---------------------------	---	---------------------------------------	--	---	---

Sizes 1½-inch, 1¾-inch and 2-inch are packed one pair in an envelope, with ovalhead screws; 1¾-inch No. 405 Shcrardized Tight Brass Pin for wash tray hinge with Sherardized screws. (See page 4.)

# No. 400 Ornamental Butt



Cut full size of 31/2-inch

## No. 400 Ornamental Butt

Made of cold rolled steel, highly polished.

Tapped at both ends, making it reversible.

The false tip is threaded and screws into the Butt. It also has a slot for a screw-driver, making it easy to remove the tip and affording ready access to the pin.

The slot also indicates which is the bottom of the Butt—a very popular feature with carpenters and builders.

Packed one pair in a earton, with oval-head screws. Any finish desired. For list of finishes, see page 210.

Made in the following sizes:

Size Inches	Weight per Hundred Pairs Pounds	Pairs in Case
2	34	216
21/2	58	144
3	891/2	100
31/2	$138\frac{1}{2}$	100
4	172	100
41/2	231	50

For smaller sizes, see page 171.

# No. 425 Ornamental Surface Hinge



Cut full size of 21/2-inch

Size Inches 1½ 13/4	Kind of Pin Oval-head Oval-head	Style Flat Flat	Number Pairs in Box 1 dozen 1 dozen	Weight per Dozen Pairs Pounds $\frac{2}{2\sqrt[3]{4}}$	Dozen Pairs in Case 40 32
2	Ball tip	Flat	1 dozen	4 1/4	18
2½	Ball tip	Flat	1 pair	7 1/4	

Sizes 1½-ineh, 1¾-ineh and 2-ineh are paeked one pair in an envelope, with oval-head screws. (See page 4.)



Cut full size of 11/2-inch

# No. 420 Ornamental Cupboard Butt



Cut full size of 21/2-inch

			- / 2		
Size Inches 1½ 1½ 2½ 2½	Kind of Pin Oval-head Oval-head Ball tip Ball tip	Style Flat Flat Flat Offset	Number Pairs in Box 1 dozen 1 dozen 1 dozen 1 dozen 1 dozen	Weight per Dozen Pairs Pounds 2 2 ½ 4 7 ½	Pairs in Case 40 32 18

Sizes 1½-inch, 1¾-inch and 2-inch are packed one pair in an envelope, with oval-head screws. (See page 4.)



Cut full size of 11/2-inch

# No. 420 Ornamental Butt



Cut full size of 31/2-inch

#### No. 420 Ornamental Butt

Made of cold rolled steel, richly embossed.

Tapped at both ends, making it reversible.

The false tip is threaded and screws into the Butt. It also has a slot for a screw-driver, making it easy to remove the tip and affording ready access to the pin.

The slot also indicates which is the bottom of the Butt—a very popular feature with carpenters and builders.

Packed one pair in a carton, with oval-head serews. Any finish desired. For list of finishes, see page 210.

Made in the following sizes:

Size Inches	Weight per Hundred Pairs Pounds	Pairs in Case
2	32	216
21/2	59	144
3	93	100
31/2	1401/2	100
4	176	100

For smaller sizes, see page 175.

## No. 455 Ornamental Surface Hinge



Cut full size of 21/2-inch

Size Inches 1½ 1¾ 2 2½	Kind of Pin Oval-head Oval-head Ball tip Ball tip	Style Flat Flat Flat Flat	Number Pairs in Box I dozen I dozen I dozen I pair	Weight per Dozen Pairs Pounds 2 23/4 4 71/2	Dozen Pairs in Case 40 32 18
------------------------	---	---------------------------------------	--	---	---

Sizes 1½-inch, 1¾-inch and 2-inch are packed one pair in an envelope, with oval-head screws. (See page 4.)



Cut full size of 11/2-inch

#### No. 450 Ornamental Cupboard Butt



Cut full size of 21/2-inch

Size Inches 1½ 13/4 2 2½	Kind of Pin Oval-head Oval-head Ball tip Ball tip	Style Flat Flat Flat Offset	Number Pairs in Box 1 dozen 1 dozen 1 dozen 1 dozen 1 pair	Weight per Dozen Pairs Pounds 2 21/2 33/4 7	Pozen Pairs in Case 40 32 18
--------------------------	---	---	--	---	---

Sizes  $1\frac{1}{2}$ -inch,  $1\frac{3}{4}$ -inch and 2-inch are packed one pair in an envelope, with oval-head screws. (See page 4.)



Cut full size of 1½-inch

#### No. 450 Ornamental Butt



Cut full size of 31/2-inch

#### No. 450 Ornamental Butt

Made of scleeted cold rolled steel, highly polished, double-plated, with beveled edges.

Tapped at both ends, making it reversible.

The false tip is threaded and screws into the Butt. It is also slotted for a screw-driver, making it casy to remove the tip and affording ready access to the pin.

The slot also indicates which is the bottom of the Butt—a very popular feature with carpenters and builders.

This design matches very nicely the escutcheon plates with beveled edges, giving a very harmonious effect.

One pair in a carton, each Butt wrapped separately, with oval-head screws. Any finish desired. For list of finishes, see page 210.

Made in the following sizes:

Size Inches 2 2½	Weight per Hundred Pairs Pounds 32 59	Pairs in Case 216 144
3	104	100
31/2	154	100
4	197	100
41/2	2391/2	50

For smaller sizes, see page 178.

#### No. 420½ Ornamental Butt



Illustration full size

A ball tip half surface butt, made without offset.

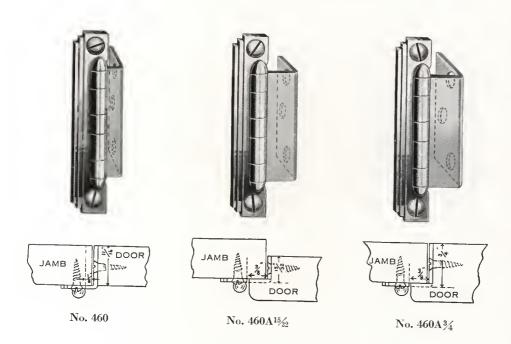
For use on combination screen and storm doors where door and casing are not flush and a full surface hinge cannot be used.

Packed one pair in a carton with oval-head screws. Any finish desired. For list of finishes, see page 210.

Made in  $2\frac{1}{2}$ -inch size only.

Weight, per dozen pairs, 8 pounds. Twelve dozen pairs in a case.

#### Semi-Concealed Hinges



Made of cold rolled steel.

Packed one dozen pairs in a box, each pair in a separate envelope, with  $\frac{5}{8}$  x 5 oval-head screws.

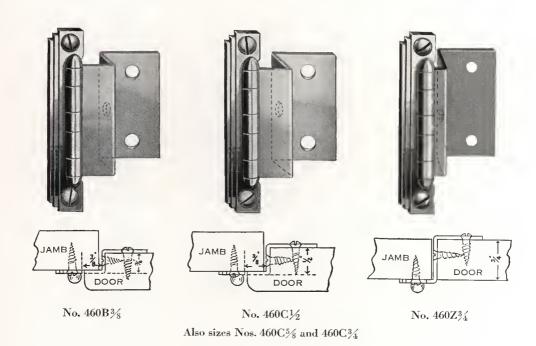
Any finish desired. For list of finishes, see page 210.

No. 460 —Weight, per dozen pairs, 1½ pounds.

No.  $460A^{15}/_{2}$ —Weight, per dozen pairs,  $1\frac{1}{2}$  pounds.

No.  $460A\frac{3}{4}$  —Weight, per dozen pairs,  $1\frac{3}{4}$  pounds.

#### Semi-Concealed Hinges



Made of cold rolled steel.

Paeked one dozen pairs in a box, each pair in a separate envelope, with  $\frac{5}{8}$  x 5 oval-head serews.

Any finish desired. For list of finishes, see page 210.

No.  $460B\frac{3}{8}$ —Weight, per dozen pairs,  $1\frac{3}{4}$  pounds.

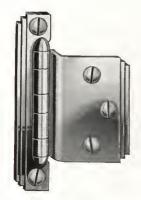
No. 460C½-Weight, per dozen pairs, 1¾ pounds.

No. 460C5/8—Weight, per dozen pairs, 2 pounds.

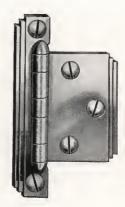
No. 460C3/4—Weight, per dozen pairs, 2 pounds.

No. 460Z¾—Weight, per dozen pairs, 1¾ pounds.

### Ornamental Hinges



No. 460R



No. 460S

No. 460R Hinges are made for use with doors having  $\frac{3}{\text{-ineh}}$  offset.

No. 460S Hinges are made for use with flush doors.

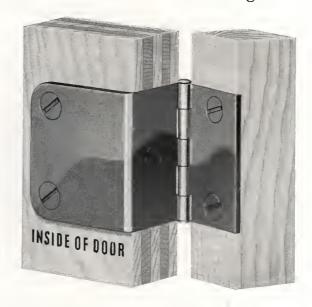
Made of eold rolled steel.

Paeked one dozen pairs in a box, each pair in a separate envelope, with  $\frac{5}{8}$  x 5 oval-head screws.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen pairs, 1½ pounds.

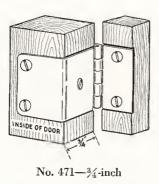
#### Semi-Concealed Hinges

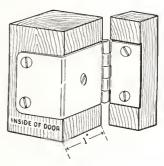


Made of eold rolled steel. Loose pin.

Paeked one pair in an envelope, with  $\frac{5}{8}$  x 6 flat-head serews. One dozen pairs in a box.

Any finish desired. For list of finishes, see page 210.





No. 471-1-inch

Weight, per dozen pairs, 2 pounds.

#### No. 475 Ornamental Hinge



Made in 1-inch size only.

Packed one dozen pairs in a box, with oval-head screws. Thirty-two dozen pairs in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen pairs, 11/2 pounds.

#### NATIONAL STERLING, ILLINOIS

#### No. 485 Ornamental Hinge



Cut full size of 11/4-inch

Made of cold rolled steel. Embossed leaves. Smooth knuckles.

Size 11/4-inch also furnished in solid brass.

Length of joint, 11/4 inches and 11/2 inches.

Packed one dozen pairs in a box, each pair in a separate envelope, with % x 5 oval-head serews. Thirty-two dozen pairs in a case.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 11/4-inch, 2 pounds; 11/2-inch, 23/4 pounds.

#### No. 480 Ornamental Butt



Cut full size

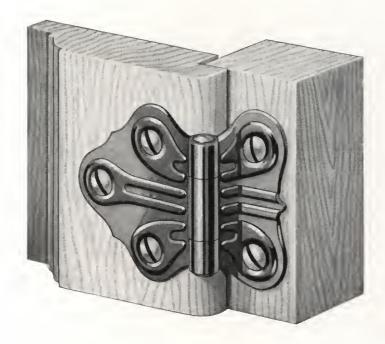
This is the same design as the No. 485 Ornamental Hinge illustrated above. It is made in  $1\frac{1}{2}$ -inch size only.

Packed one dozen pairs in a box, each pair in a separate envelope, with  $\frac{5}{8}$  x 5 oval-head serews. Thirty-two dozen pairs in a ease.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen, 2 pounds.

#### No. 486 Ornamental Hinge



Furnished in steel or solid brass.

Made with %-inch offset for use on rabbeted cupboard doors.

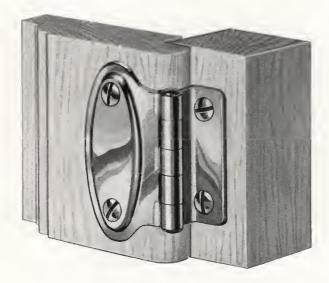
Packed with oval-head screws, one pair in an envelope, one dozen pairs in a carton. Any finish desired. For list of finishes, see page 210.

Size 11/4-inch only.

Weight, per dozen pairs, 11/2 pounds.

#### No. 487 Ornamental Hinge

Steel or Solid Brass



Made with \(^{3}\)-ineh offset for use on rabbeted eupboard doors.

Paeked with oval-head serews, one pair in an envelope, one dozen pairs in a carton. Any finish desired. For list of finishes, see page 210.

Size 11/2-inch only.

Weight, per dozen pairs, 1¾ pounds.

#### No. 456 Ornamental Hinge



Made with \(^3\)einch offset for use on rabbeted cupboard doors,

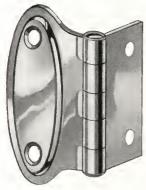
Paeked with oval-head serews, one pair in an envelope, one dozen pairs in a carton. Any finish desired. For list of finishes, see page 210.

Size 11/2-inch only.

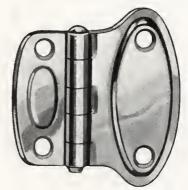
Weight, per dozen pairs, 1¾ pounds.

#### Ornamental Butts and Hinges

Steel or Solid Brass



No. 490 Half Surface Butt Cut full size



No. 495 Full Surface Hinge Cut full size

No. 490 is a half-surface Butt and is made with one leaf to mortise.

No. 495 is a full-surface Hinge.

Deeply embossed. Five-knucklc.

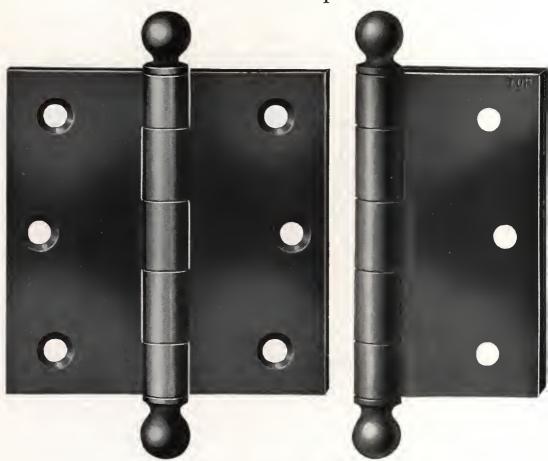
Packed one pair in an envelope, with oval-head screws. One dozen pairs in a box.

Any finish desired. For list of finishes, see page 210.

No. 490, weight, per dozen pairs, 13/4 pounds.

No. 495, weight, per dozen pairs, 13/4 pounds.

#### No. 500 Ball Tip Butt



Cut full size of 31/2 x 31/2-inch

Size Inches 2 x 2 2½ x 2½ 3 x 3 3½ x 3½ 2½ x 5	Weight per Hundred Pairs Pounds 36 57 87 137	Pairs in Case 100 100 100 100	Size Inches 4 x 4 4 x 5 4 x 6 4 //2 x 4 //2	Weight per Hundred Pairs Pounds 185 200 222 232	Pairs in Case 100 50 50 50
$3\frac{1}{2} \times 5$	180	50	5 x 5	294	50

The 2 x 2-inch bright steel, Japanned and plated Butts are packed one dozen pairs in a carton, each pair in a separate envelope, with screws. (See page 4.) All other sizes are packed one pair in a box, each plated Butt wrapped separately, with screws. The word "Top" is stamped on upper end of leaf. Made to conform to specifications of U. S. Bureau of Standards. For list of finishes, see page 210.

#### Wrought Steel Template Butts







4 x 4-inch

For use on interior hollow metal doors or wood doors with pressed steel jambs.

Screw-holes placed accurately so they will match perfectly screw-holes drilled to similar template in metal doors and jambs.

Packed one pair in a box. Any finish desired. For list of finishes, see page 210.

Also finished in Prime Coat for painting.

Made in the following sizes:

	Weight per	
Size Inches	Hundred Pairs Pounds	Pairs in Case
$2\frac{1}{2} \times 2\frac{1}{2}$	57	100
3 x 3	87	100
$3\frac{1}{2} \times 3\frac{1}{2}$	137	100
4 x 4	185	100
4½ x 4½	232	50
5 x 5	294	50

No. 500T packed with machine screws.

No.  $500T_2$  packed with half machine screws and half wood screws. Made to conform to specifications of U. S. Bureau of Standards.

#### No. 502 Button Tip Butt



Cut full size of  $3\frac{1}{2} \times 3\frac{1}{2}$ -inch

Size Inches	Weight per Hundred Pairs Pounds	Pairs in Case
2 x 2	28	100
$2\frac{1}{2} \times 2\frac{1}{2}$	471/2	100
3 x 3	78	100
3½ x 3½	124	100
$3\frac{1}{2} \times 5$	158	50
4 x 4	168	100
4 x 5	200	50
4 x 6	230	50
4½ x 4½	210	50

All sizes are packed one pair in a box, each plated Butt wrapped separately, with screws. The word "Top" is stamped on upper end of leaf. Also furnished in Prime Coat cut for painting. Made to conform to specifications of U.S. Bureau of Standards. Any finish desired. For list of finishes, see page 210.

#### No. 504 Reversible Butt



Cut full size of  $3\frac{1}{2} \times 3\frac{1}{2}$ -inch

Size Inches 2 x 2 2½ x 2½ 3 x 2½ 3 x 3	Weight per Dozen Pairs Pounds 3½ 5½ 8 8	Dozen Pairs in Case 18 16 16
3½ x 3	12½	12
3½ x 3½	14	12
4 x 4	16¾	12
4½ x 4½	23¼	6

These Butts are bright steel. Also furnished Sherardized, with steel or brass pin. The 2 x 2-ineh Butts are packed one dozen pairs in a box, each pair in a separate envelope, with serews. (See page 4.) All other sizes are packed one pair in a box, with serews.

# No. 560 Wrought Steel Surface Butt Not Swaged





Actual size of  $3\frac{1}{2} \times 3\frac{1}{2}$ -inch

Made of cold rolled steel. For use on iron gates, shutters and cell doors. Made with fast pin and without screw-holes.

Can be furnished swaged when ordered.

Bright steel finish.

Size Inches	Weight per Hundred Pairs Pounds	Pairs in Case
$2\frac{1}{2} \times 2\frac{1}{2}$	52	100
3 x 3	82	100
3½ x 3½	132	100
4 x 4	1761/2	100
4½ x 4½	220	100

#### No. 505 Broad Butt

Tight Pin



Cut full size of  $3\frac{1}{2} \times 3\frac{1}{2}$ -inch

Size Inches 2 x 2 2½ x 2½ 3 x 2½	Weight per Dozen Pairs Pounds $3^{1}/4$ $5^{3}/4$ 8	Dozen Pairr in Case 18 16 16
3 x 3	9	16
3½ x 3 3½ x 3½	$\frac{121}{2}$	$\begin{array}{c} 12 \\ 12 \end{array}$
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\frac{17}{24\frac{3}{4}}$	12 6

These Butts can be furnished Sherardized, with steel or brass pin, or any finish desired. (Sec page 210.) The  $3 \times 2\frac{1}{2}$ -inch and  $3\frac{1}{2} \times 3$ -inch Butts cannot be furnished in plated finishes. The  $2 \times 2$ -inch Butts are packed one dozen pairs in a box, each pair in a separate envelope, with screws. (See page 4.) All other sizes are packed one pair in a box, with screws.

#### No. 508 Light Narrow Butt

Loose Pin



Cut full size of 21/2-inch

Length Inches	Width Open Inches	Weight per Dozen Pairs Pounds	Dozen Pairs in Case
1	1	3/4	50
$1\frac{1}{4}$	$1\frac{1}{16}$	1	50
11/2	$1\frac{7}{16}$	$1\frac{3}{4}$	50
13/4	$1\frac{7}{16}$	21/4	50
2	1%6	21/2	25
21/4	$1^{11}/_{16}$	23/4	25
21/2	$1^{11}/_{16}$	3	25
3	2	$4\frac{1}{2}$	25

These Butts are packed one dozen pairs in a box, each pair in a separate envelope, with screws. (See page 4.) Any finish desired. For list of finishes, see page 210.

Also furnished packed without serews or in bulk without screws.

#### No. 518 Light Narrow Butt

Tight Pin

Length Inches	Width Open Inches	Weight per Dozen Pairs Pounds 3/4	Dozen Pairs in Case 50
11/4	$1\frac{1}{16}$	1	50
11/2	$1\frac{7}{16}$	13/4	50
$1\frac{3}{4}$	$1\frac{7}{16}$	21/4	50
2	$1\frac{9}{16}$	21/2	25
21/4	$1^{11}_{16}$	$2\frac{3}{4}$	25
21/2	$1^{11}/_{16}$	3	25
3	2	41/2	25

These Butts are packed one dozen pairs in a box, each pair in a separate envelope, with screws. (See page 4.) Any finish desired. Size 2-inch and larger can be furnished Sherardized with brass pin. For list of finishes, see page 210.

Also furnished packed without screws or in bulk without screws.



Cut full size of 21/2-inch

# No. 528 Light Narrow Butt

Ball Tip



Cut full size of 21/2-inch

Length Inches	Width Open Inches	Weight per Dozen Pairs Pounds	Dozen Pairs in Case
$1\frac{1}{2}$	$17_{16}$	$1\frac{1}{2}$	25
2	1%6	$2\frac{1}{2}$	25
21/4	$1^{11}/_{16}$	23/4	25
$2\frac{1}{2}$	$1^{11}_{16}$	3	25
3	$\overline{2}$	43/4	25

All sizes of these Butts are packed one dozen pairs in a box, each pair in a separate envelope, with serews. (See page 4.) Any finish desired. For list of finishes, see page 210.

#### No. 529 Light Narrow Butt

**Button Tip** 



Cut full size of 21/2-inch

Length Inches	Width Open Inches	Weight per Dozen Pairs Pounds	Dozen Pair in Case	
2	1%	21/2	25	
21/4	$1^{11}/_{16}$	23/4	25	
21/2	$1^{11}_{16}$	3	25	

All sizes of these Butts are packed one dozen pairs in a box, each pair in a separate envelope, with screws. (See page 4.)

Any finish desired. Also furnished in Prime Coat cut for painting. For list of finishes, see page 210.

#### No. 506 Loose Joint Broad Butt



Left-hand Cut full size of 2½ x 2½-inch

Size Inches	Number of Pairs in Box	Weight per Dozen Pairs Pounds
2 x 2	12	$3\frac{1}{4}$
$2\frac{1}{2} \times 2\frac{1}{2}$	1	51/2
3 x 3	1	83/4
$3\frac{1}{2} \times 3\frac{1}{2}$	1	13

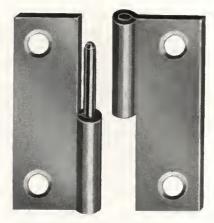
The pin in one Butt of each pair is longer than in the other one, making it easier to hang.

Made in both right- and left-hand.

Right- and left-hand packed separately.

Furnished in Bright Steel, Japan, Cadmium Steel Pin and Galvanized Brass Pin.

#### No. 538 Narrow Loose Joint Butt



Left-hand Cut full size of 2-inch

This Butt is used quite extensively for hanging full-length screens.

Made in both right- and left-hand in 2-inch and 21/2-inch sizes only. Right- and left-hand packed separately.

The pin in one Butt of each pair is longer than in the other one, making it easier to hang screen.

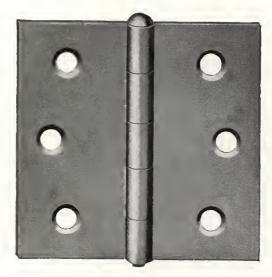
Furnished in Bright Steel, Japan and Cadmium.

Bright Steel packed one dozen pairs in a box, each pair in an envelope with screws, or in bulk without screws if desired.

Japanned and Cadmium packed one dozen pairs in a box, with serews only.

2-inch, weight, per dozen pairs, with serews, 2½ pounds. 2½-inch, weight, per dozen pairs, with serews, 3 pounds.

#### No. 608 Light Reversible Butt



Cut full size of  $2\frac{1}{2} \times 2\frac{1}{2}$ -inch

Size Open Inches	Weight per Dozen Pairs Pounds	Dozen Pairs in Case
2 x 2	23/4	25
$2\frac{1}{2} \times 2$	31/4	25
$2\frac{1}{2} \times 2\frac{1}{2}$	3¾	25
3 x 2½	51/4	25
3 x 3	6	25

All sizes of these Butts are packed one dozen pairs in a box, each pair in a separate envelope, with screws. (See page 4.) Any finish desired. For list of finishes, see page 210.

#### No. 628 Light Ball Tip Butt



Cut full size of 21/2 x 21/2-inch

Size Open Inches	Weight per Dozen Pairs Pounds	Dozen Pairs in Case
2 x 2	23/4	25
$2\frac{1}{2} \times 2$	31/4	25
2½ x 2½	4	25
3 x 2½	51/2	25
3 x 3	61/4	25

All sizes of these Butts are packed one dozen pairs in a box, each pair in a separate envelope, with screws. (See page 4.) Any finish desired. For list of finishes, see page 210.

#### No. 629 Light Button Tip Butt

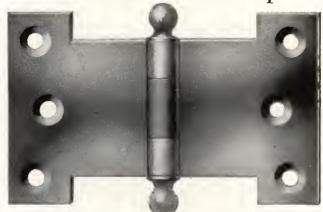


Cut full size of  $2^{1}/_{2} \times 2^{1}/_{2}$ -inch

Size Open Inches	Weight per Dozen Pairs Pounds	Dozen Pair in Case		
2 x 2	23/4	25		
$2\frac{1}{2} \times 2$	31/4	25		
$2\frac{1}{2} \times 2\frac{1}{2}$	4	25		

All sizes of these Butts are packed one dozen pairs in a box, each pair in a separate envelope, with screws. (See page 4.) Any finish desired. Also furnished in Prime Coat cut for painting. For list of finishes, see page 210.

#### No. 650 Parliament Ball Tip Butt



	Weight per	
Size Open	Dozen Pairs	Dozen Pairs
Inches	Pounds	in Case
3	51/4	24
$3\frac{1}{2}$	$7\frac{3}{4}$	24
4	81/4	24
41/2	83/4	24
5	101/2	24

Especially adapted for hanging French windows. Packed one pair in a box, with screws. Any finish desired. For list of finishes, see page 210.

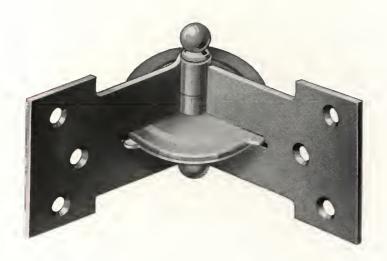
#### No. 652 Parliament Button Tip Butt



	Weight per	
Size Open	Dozen Pairs	Dozen Pairs
Inches	Pounds	in Case
31/2	$7\frac{3}{4}$	24
4	81/4	24
41/2	83/4	24
5	101/2	24

Especially adapted for hanging French windows. Packed one pair in a box, with screws. Any finish desired. Also furnished in Prime Coat cut for painting. For list of finishes, see page 210.

# No. 655 Friction Parliament Butt



Made especially for use on windows swinging in.

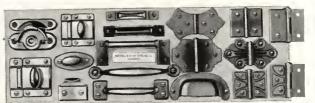
One Friction Butt together with one 4½-inch Parliament Butt required on each window.

Made in 4½-inch size only.

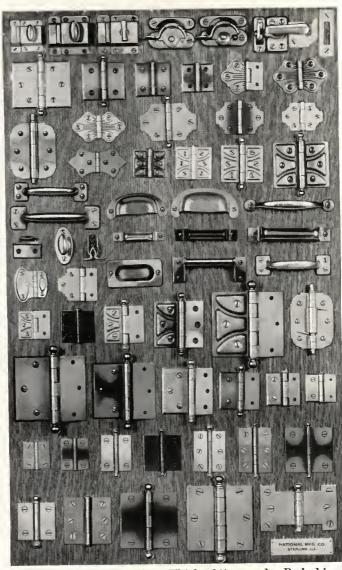
Packed one pair in a box, with screws. A pair consists of one Friction Butt and one regular Parliament Butt.

Any finish desired. For list of finishes, see page 210.

Weight, per dozen pairs, 103/4 pounds.



No. 1 Sample Board. Size, 15 x 5 inches. Weight, 2 pounds.



No. 2 Sample Board. Size,  $18 \times 30$  inches. Weight,  $24\frac{1}{2}$  pounds. Packed in a wooden box. Page 208

# Comparative Symbols of Hardware Finishes

	T	_	_							
National	Description	U. S. No.	Russell & Erwin Mfg. Co.	Sargent & Co.	Yale & Towne Mfg. Co.	P. & F. Corbin	Lockwood	Penn	Reading	Sager
Jap.	Bright Japanned	US1B		l		J	J	ī	J	010
D. B. Jap.	Dead Black Japanned	USID		l j		D	JF	1	DJ	0D10
Sher.	Sherardized	US2S					'`	l	153	01710
Cad.	Cadmium (Lacquered)	US2C								1
Brt. Brs.	Bright Brass	US3	10	В	AZ10	A	131/2	PB	31	A30
Dull B.	Dull Brass	US4	9	ОВ	AY22	EA	13	DB	37	D30
Ant. B.	Antique Brass		91/2	EB	AZ17	HA	50	ABM	34	6
Galv.	Hot Galvanized	US211								
A. B. S. B. N. S.	Antique Brass Sand Blast (Not shaded)	US6	09C	RD	AX28	SKA	51	BS7L	33	S31
A. C.	Autique Copper	US8	71/2	AB	CZ27	R	71/2	AC	24	A42
A. C. S. B.	Antique Copper Saud Blast		071/2	RB	CX17	SR		ACS	25	28
A. C. S. B. N. S.	Antique Copper Sand Blast (Not shaded)	:	07C	RL	CX22	SER	18	ACSL	23	281/2
Brt. C.	Bright Copper		7B		CZ10	ER	30	PC	15	83/4
Brze.	Bronze	US9	11	P	BZ10	B or N	1	PBZ	1	A20
Dull Brze.	Dull Bronze	US10	11D	OP	BY22	DB	34	DBZ	7	D20
Nick.	Nickel	US14	4	N	NZ10	Е	5	PN	80	A50
Dull Nick.	Dull Nickel	US15	14	LN	NY10	DE	90	DN	77	D50
							٠			
		US16	04	RN	NX10	SE	5S	NS	78	S51
E. B. B.	Electro Bower Barff	US19	47	BN	FX90	KF	6	IRP	871/2	18
	Light Statuary Bronze		2	A	BY65	КВ	<b>3</b> 8	PBZ4	2	D29
	Dark Statuary Bronze	US20A	2D	A3B		LB	2	BBZ6	2	DD29
Stat. Brze. S. B.	Statuary Bronze Sand Blast	US21	02	RA	BX12	SKB	38S	BZS4L	21/2	S29
O. I.	Old Iron									
	Prime Coat	USP								
Chrom.	Chromium	US26								
Dull										
Chrom.	Dull Chromium	US26D								

#### Finishes, with Their Abbreviations

The	following	is	a	list	of	regular	finishes	carried	in	stock:
	Finial									

Finish											Abbreviation
Bright Steel											Brt S
Sherardized			_	•	·	•	٠	•	•	•	Shor
Cadmium		•	•	•	•	•	•	•	•	•	Cod.
Hot Galvanized		•	•	•	•	•	•	•	•	•	Cad.
Hot Galvanized		•	•	•	•		•				Galv.
Prime Coat					_						P. C.
Ianannad		•		•	٠	•	•	•	•	•	T
Japanned		•	•	•	•		•				Jap.
Antique Copper											A. C.
Dull Brass											Dull B
Antique Brass San	id-l	Rla	st	N	ot.	SI	194	اما	a.	•	ARSRNS
Dll N: 1 - 1		<i>-</i> 14		T 1	υt		141	100	LAL.	•	A. D. S. D. N. S.
Dull Nickel											Dull Nick.
Nickel Sand-Blast											Nick S B
Nickel			•	•	•	•	•	•	•	•	Ni-L
CI		•	•	•	•	٠	•	•		•	Nick.
Chromium											Chrom.
Dull Chromium											Dull Chrom

#### The following special finishes can be furnished on short notice:

Dead Black Japan	D. R. Jan
Copper Washed	Con. W.
Dull Antique Copper	Dull A. C.
Dull Copper	Dull C.
Bright Copper	Brt. C.
Antique Brass	Ant. B.
Dull Antique Brass	Dull A. B.
Bronze	Brze.
Statuary Bronze	Stat. Brze.
Statuary Bronze Sand-Blast	Stat. Brze. S. B.
Antique Copper Sand-Blast	A. C. S. B.
Antique Copper Sand-Blast Not Shaded.	A. C. S. B. N. S.
Dull Brass Sand-Blast	Dull B. S. B.
Electro Bower Barff	E. B. B.
Bright Brass	Brt. Brs.
Old Iron	0. I.

The finish formerly called "Dull A. B. S. B." has been changed to "A. B. S. B. N. S." as the name more clearly describes this finish.

"Brush Brass" and "Lemon Brass" finishes mean the same as "Dull Brass." "Old Brass" is the same as "Antique Brass."

All Sherardized plated goods are stamped with the letters "Sher." to indicate that they are Sherardized before being plated.

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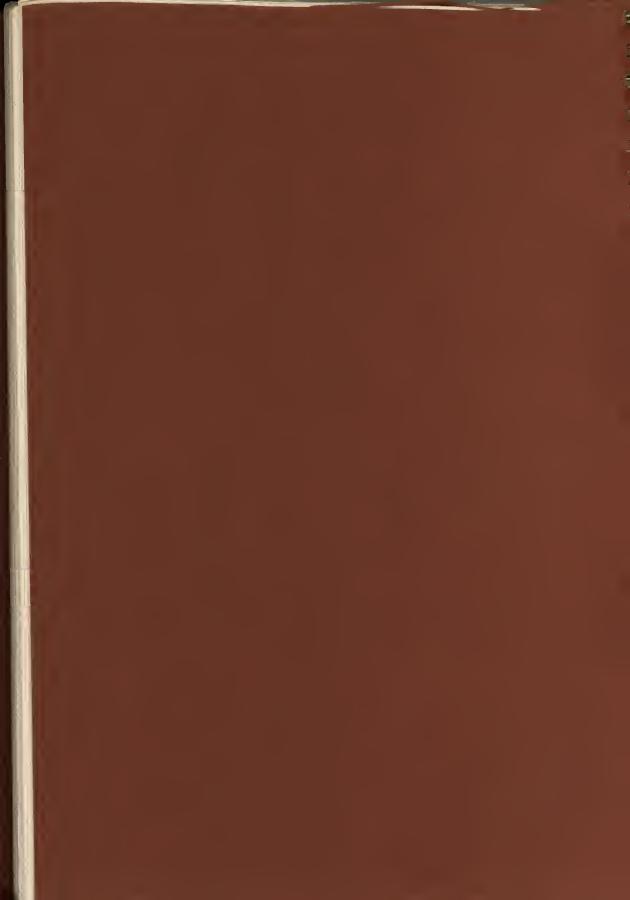
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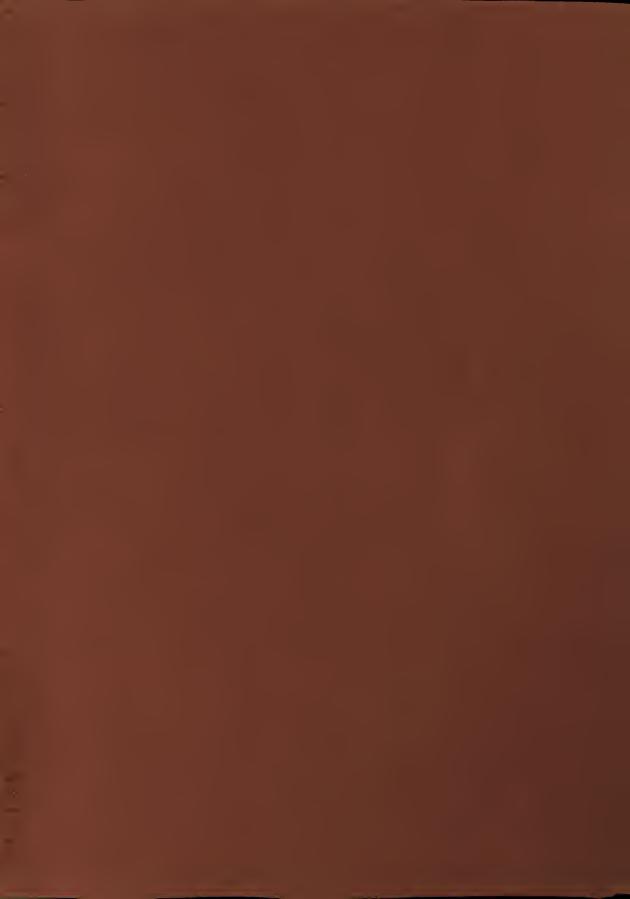
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# National

BUILDERS' HARDWARE